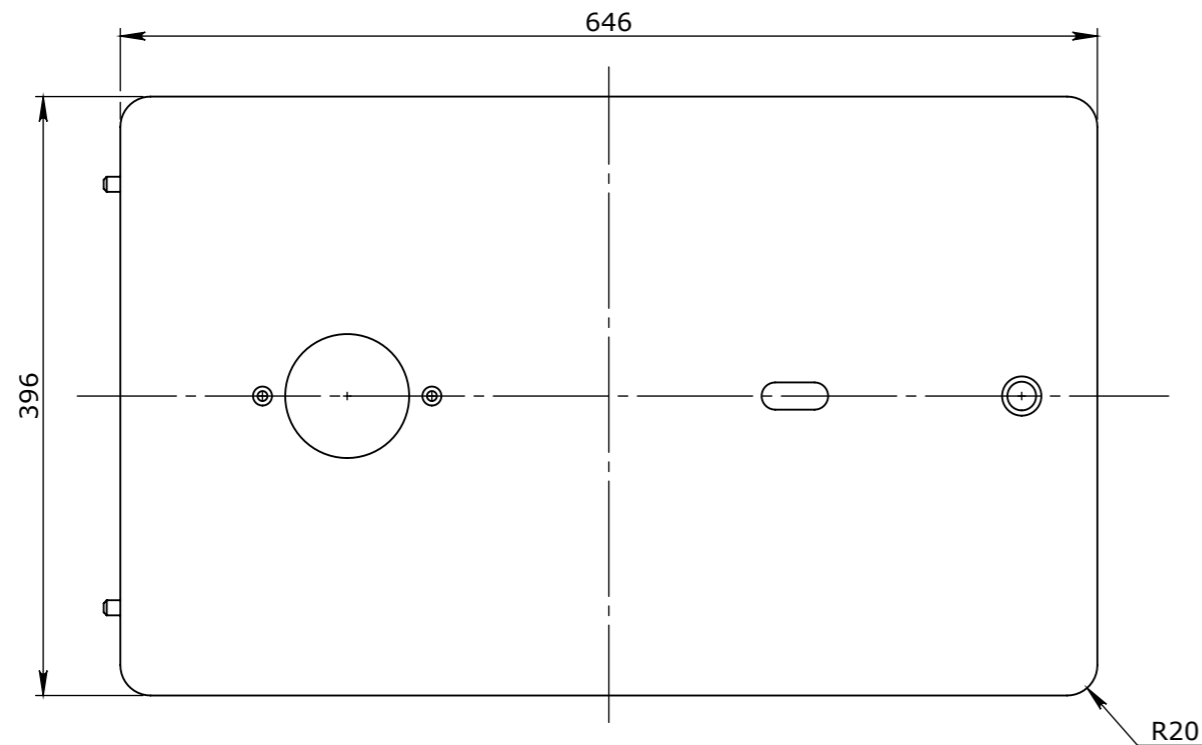
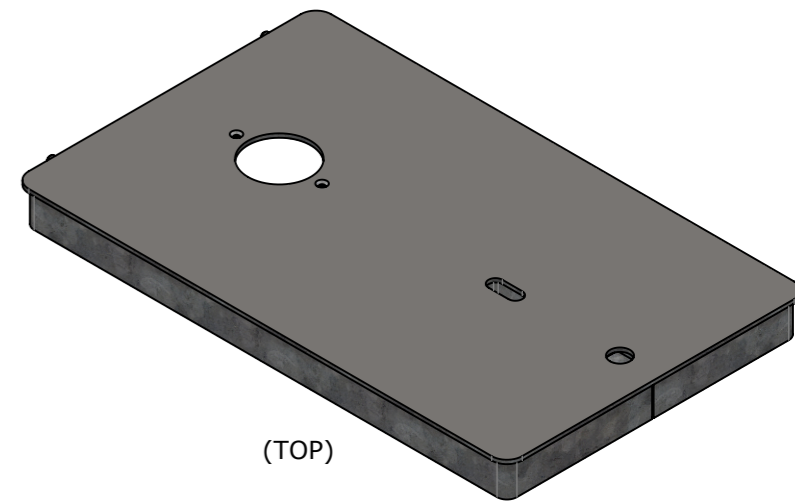


**FABRICATION NOTE:**

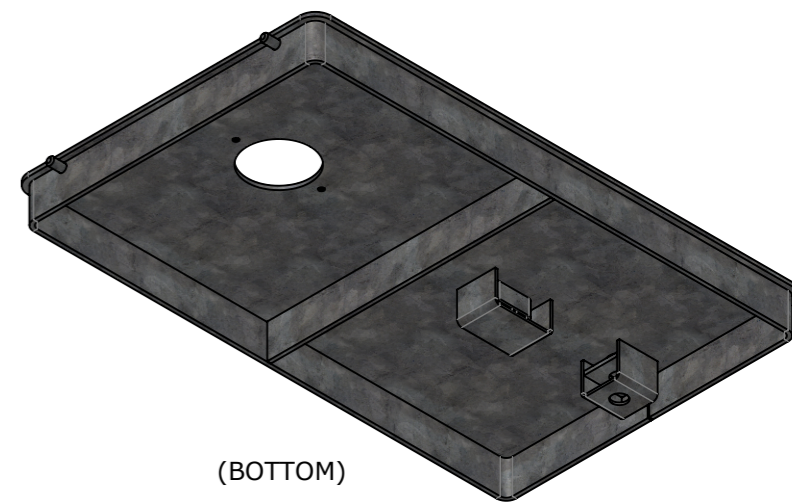
1. REFER TO TOLERANCES - FABRICATION UNO
2. WELDS TO COMPLY WITH AS 1554-1
3. 5mm CONTINUOUS FILLET WELDS UNO
4. ALL SHEET & PLATE PROFILES TO BE MACHINE CUT FROM .DXF FILES, SOME DIMENSIONS OMITTED
5. REMOVE ALL BURRS & SHARP EDGES
6. \* DENOTES FORMED/ROLLED PROFILES
7. MATERIAL CERTIFICATE TO BE SUPPLIED



PLAN VIEW

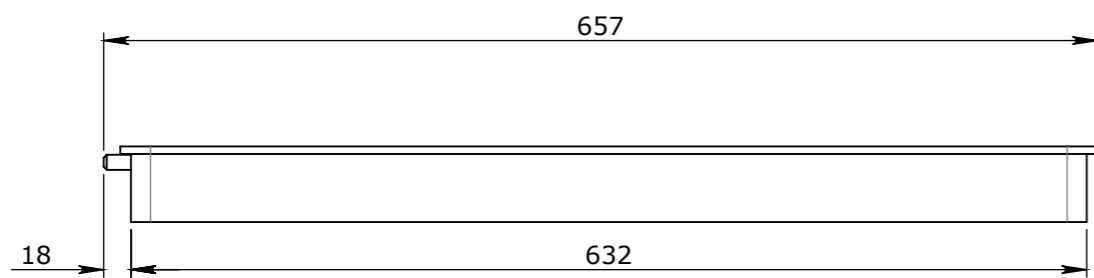


(TOP)

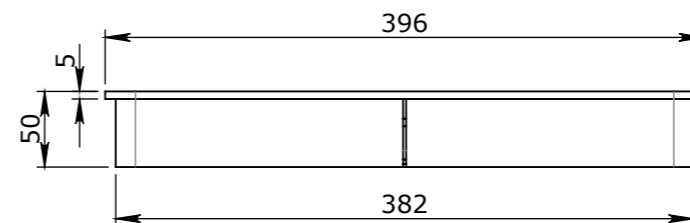


(BOTTOM)

ISOMETRIC VIEW



ELEVATION VIEW



END VIEW

UNCONTROLLED DOCUMENT WHEN PRINTED

1. MATERIAL SPECIFICATIONS UNO  
SECTIONS & FLATS - AS 3679 - GR 300+  
PLATES AS 3678 - GR 250  
SHS AS 1163 - GR 350
2. WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE:	BY:	ECO#:

CHK / APPR:	
DATE:	
RPEQ DOCUMENT #:	

**Infrastructure  
Products Australia**  
A CRH COMPANY

HEAD OFFICE:  
1 REEVES COURT  
BREAKWATER, VIC 3219  
1800 065 356

ENGINEERING & DEVELOPMENT:  
91 STRADBROKE STREET  
HEATHWOOD, QLD 4110  
(07) 3714 0444

PART/PRODUCT # <b>50201244</b>	QUOTE #	ORDER #
REINFORCEMENT COMPUTATION	PIT #	ITEM TYPE
CLIENT <b>CUBIS SYSTEMS AUSTRALIA</b>		
PROJECT DESC <b>CATALOGUE PRODUCTS</b>		
DRAWING NAME <b>AX S™ COVER GMS TO SUIT BELLTOP 5 LOCKABLE CLASS B</b>		
DRAWING # <b>50201244-01</b>	PAGE <b>1 / 1</b>	SHEET SIZE <b>A3</b>
SCALE <b>1:5</b>		REV. <b>A</b>

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR ∠ X.X±0°30'
TOL	±1.0	±2.0	±5.0	∠ X ± 1°

TOLERANCES - FABRICATION		
LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ 0.05 TIR
LINEAR X.X ± 0.1	FACES PARALLEL // 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°
LINEAR X. ± 0.25	FACES FLAT ▱ 0.05/100	GENERAL SURFACE FINISH Ra <sup>3.2</sup> √

REVISION CONTROL		

WEIGHT:	<b>14.41Kg</b>
MATERIAL:	<b>MS GR-250 GALV</b>
SURFACE TREATMENT:	