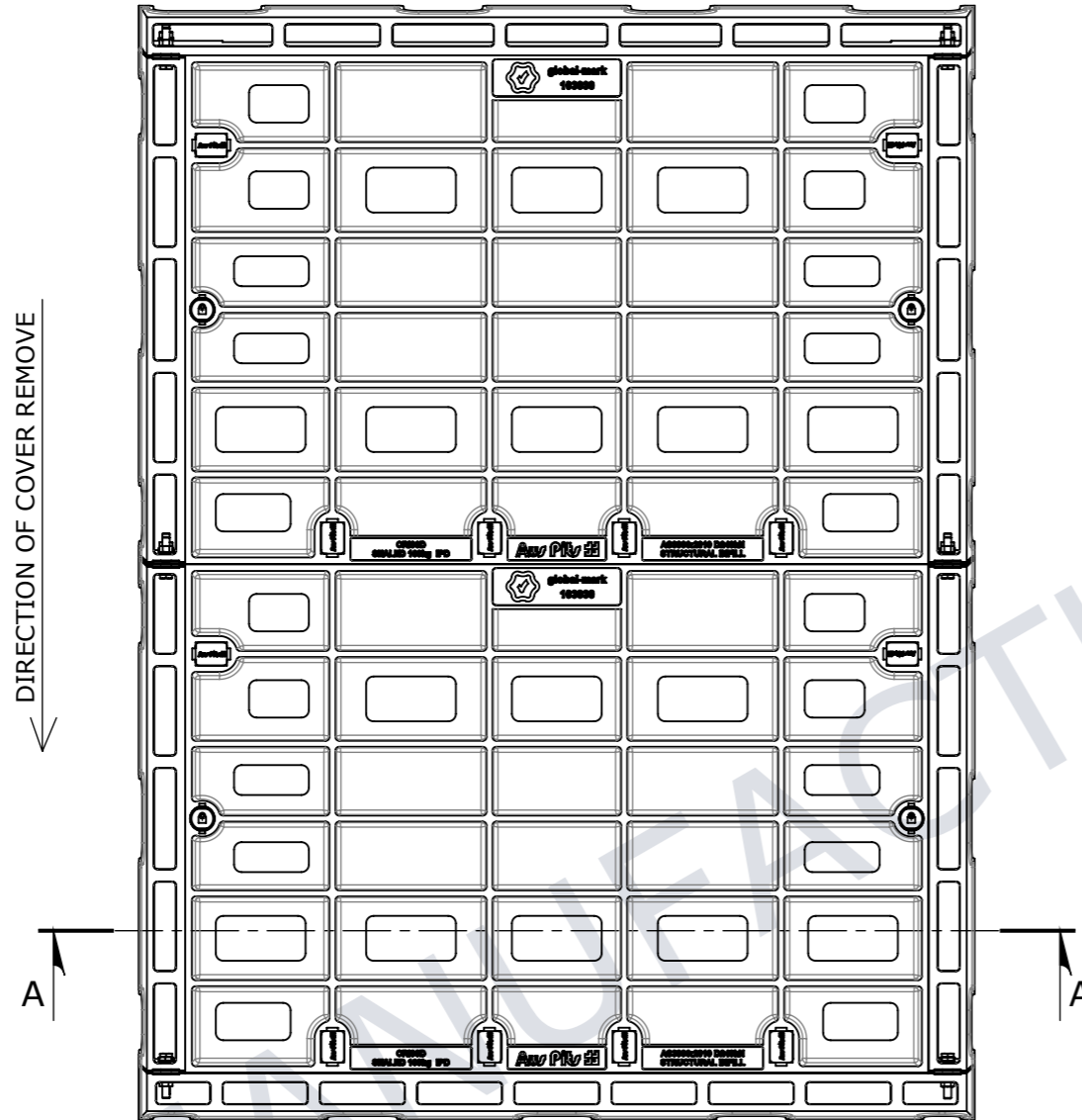


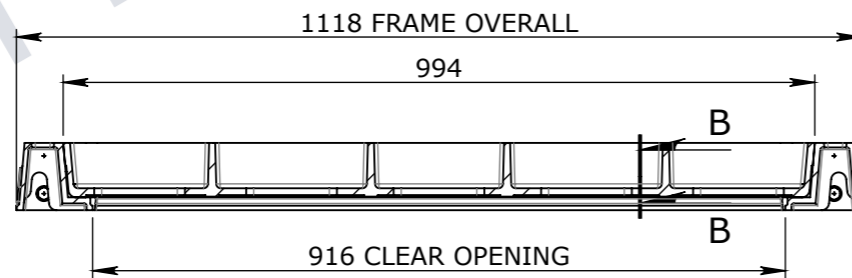
FABRICATION NOTE:

1. REFER TO TOLERANCES - FABRICATION UNO
2. WELDS TO COMPLY WITH AS 1554-1
3. 5mm CONTINUOUS FILLET WELDS UNO
4. ALL SHEET & PLATE PROFILES TO BE MACHINE CUT FROM .DXF FILES, SOME DIMENSIONS OMITTED
5. REMOVE ALL BURRS & SHARP EDGES
6. * DENOTES FORMED/ROLLED PROFILES
7. MATERIAL CERTIFICATE TO BE SUPPLIED

NOS	COVER COMPONENT SIZE	TOTAL ASSEMBLY WEIGHT
2	900X600	243 Kg



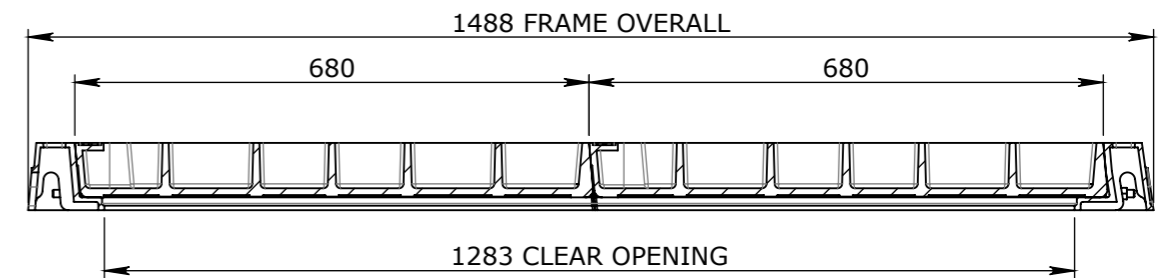
PLAN VIEW



SECTION A-A



ISOMETRIC VIEW



SECTION B-B

UNCONTROLLED DOCUMENT WHEN PRINTED

1. MATERIAL SPECIFICATIONS UNO
SECTIONS & FLATS - AS 3679 - GR 300+
PLATES AS 3678 - GR 250
SHS AS 1163 - GR 350
2. WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE:	BY:	ECO#:

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR \angle X.X \pm 0°30'
TOL	\pm 1.0	\pm 2.0	\pm 5.0	\angle X \pm 1°

TOLERANCES - FABRICATION		
LINEAR X.XX \pm 0.02	FACES SQUARE \perp 0.05/100	ANGULAR \angle X.X \pm 0°30' DIA. CONC WITHIN \odot 0.05 TIR
LINEAR X.X \pm 0.1	FACES PARALLEL \parallel 0.05/100	ANGULAR \angle X \pm 1° EDGES CHAMFERED 1.0 x 45°
LINEAR X. \pm 0.25	FACES FLAT ∇ 0.05/100	GENERAL SURFACE FINISH Ra $\frac{3.2}{\sqrt{}}$

REVISION CONTROL	

CHK / APPR:	AC
DATE:	
RPEQ DOCUMENT #:	
WEIGHT:	Kg
MATERIAL:	
SURFACE TREATMENT:	

CUBIS SYSTEMS
A CRH COMPANY

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PART/PRODUCT #	50204407	QUOTE #		ORDER #	
REINFORCEMENT COMPUTATION		PIT #		ITEM TYPE	
CLIENT	CUBIS SYSTEMS/AUSPITS				
PROJECT DESC	COVER AND FRAME INFILL 900X1200 2 PART T-PROFILE CLASS D				
DRAWING NAME		DRAWING #	50204407	PAGE	1 / 1
		SHEET SIZE	A3	SCALE	1:10
					REV. 0