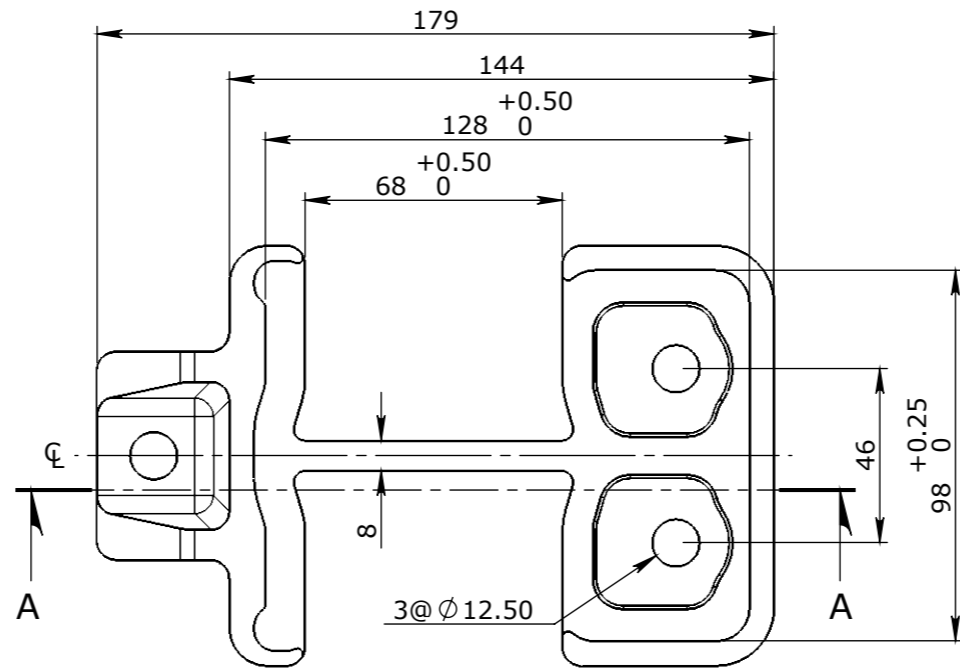
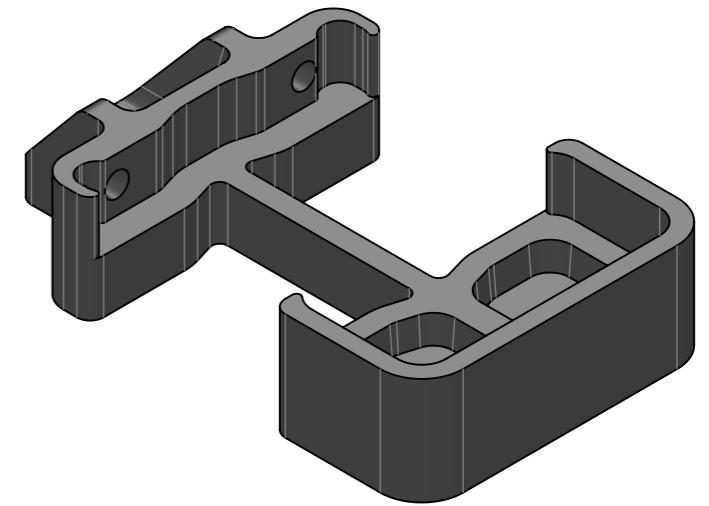


**FABRICATION NOTE:**

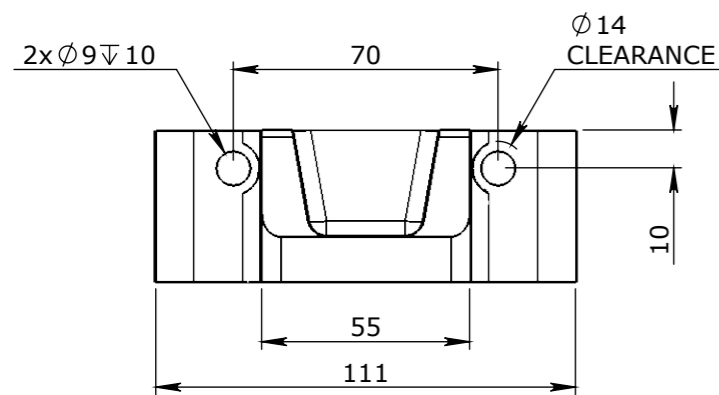
1. REFER TO TOLERANCES - FABRICATION UNO
2. WELDS TO COMPLY WITH AS 1554-1
3. 5mm CONTINUOUS FILLET WELDS UNO
4. ALL SHEET & PLATE PROFILES TO BE MACHINE CUT FROM .DXF FILES, SOME DIMENSIONS OMITTED
5. REMOVE ALL BURRS & SHARP EDGES
6. \* DENOTES FORMED/ROLLED PROFILES
7. MATERIAL CERTIFICATE TO BE SUPPLIED



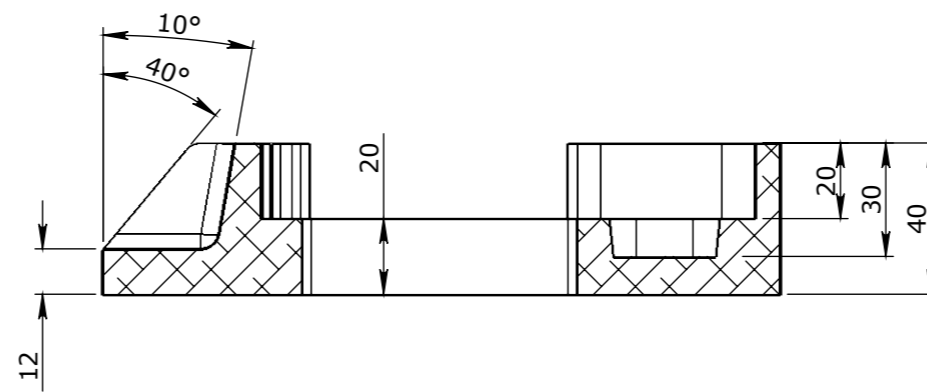
PLAN VIEW



ISOMETRIC VIEW



END VIEW



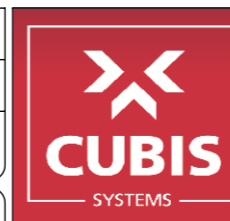
SECTION A-A

UNCONTROLLED DOCUMENT WHEN PRINTED

1. MATERIAL SPECIFICATIONS UNO  
SECTIONS & FLATS - AS 3679 - GR 300+  
PLATES AS 3678 - GR 250  
SHS AS 1163 - GR 350
2. WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE:	BY:	ECO#:

CHK / APPR:	PA
DATE:	16/05/2018
RPEQ DOCUMENT #:	



HEAD OFFICE:  
CARNINGHAM ROAD  
BALLARAT, VIC 3351  
(03) 5335 8741

ENGINEERING & DEVELOPMENT:  
2 STRADBROKE STREET  
HEATHWOOD, QLD 4110  
(07) 3714 0444

PART/PRODUCT #	50201186	QUOTE #		ORDER #	
REINFORCEMENT COMPUTATION		PIT #		ITEM TYPE	
CLIENT	CUBIS SYSTEMS/AUSPITS				
PROJECT DESC	ULTIMA MOUNT LOWER				
DRAWING NAME	RESIN COLUMN MOUNT, LOWER				
DRAWING #	50201186	PAGE	1 / 2	SHEET SIZE	A3
SCALE	1:2	REV.	A		

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR
TOL	±1.0	±2.0	±5.0	∠ X.X ± 0°30'

TOLERANCES - FABRICATION		
LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN 0.05 TIR
LINEAR X.X ± 0.1	FACES PARALLEL // 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°
LINEAR X. ± 0.25	FACES FLAT ▽ 0.05/100	GENERAL SURFACE FINISH Ra 3.2

REVISION CONTROL		

WEIGHT:	0.63Kg
MATERIAL:	6061 Alloy
SURFACE TREATMENT:	

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