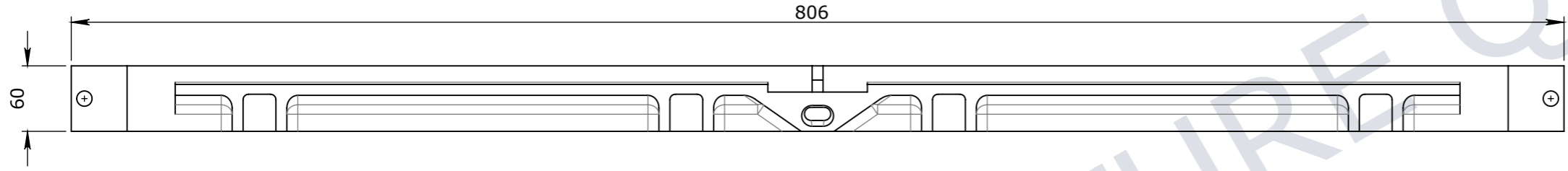
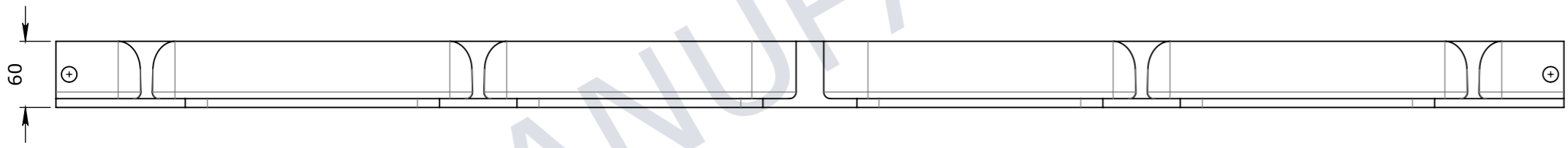




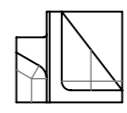
**ISOMETRIC VIEW**  
SCALE 1:10



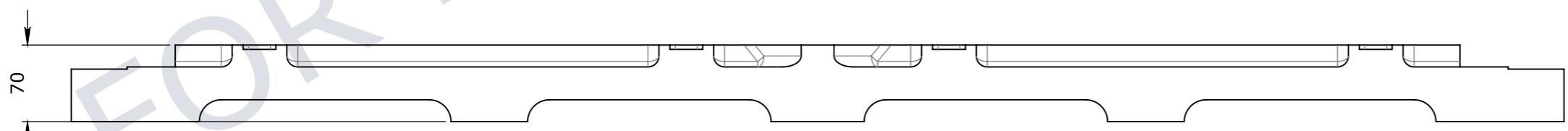
**PLAN VIEW**



**ELEVATION VIEW**



**END VIEW**



**BOTTOM VIEW**

UNCONTROLLED DOCUMENT WHEN PRINTED

- MATERIAL SPECIFICATIONS UNO SECTIONS & FLATS - AS 3679 - GR 300+ PLATES AS 3678 - GR 250 SHS AS 1163 - GR 350
- WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE:	BY:	ECO#:

CHK / APPR:	LEE, MIA
DATE:	
RPEQ DOCUMENT #:	



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PROJECT DESCRIPTION:  
**CUBIS SYSTEMS AUSTRALIA CATALOGUE PRODUCTS**

DRAWING NAME:  
**ASSEMBLY MANHOLE FRAME, LONG SIDE**

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR $\angle X.X \pm 0^{\circ}30'$
TOL	$\pm 1.0$	$\pm 2.0$	$\pm 5.0$	$\angle X \pm 1^{\circ}$

TOLERANCES - FABRICATION		
LINEAR X.XX $\pm 0.02$	FACES SQUARE $\perp 0.05/100$	ANGULAR $\angle X.X \pm 0^{\circ}30'$ DIA. CONC WITHIN $\odot 0.05$ TIR
LINEAR X.X $\pm 0.1$	FACES PARALLEL $\parallel 0.05/100$	ANGULAR $\angle X \pm 1^{\circ}$ EDGES CHAMFERED 1.0 x 45°
LINEAR X. $\pm 0.25$	FACES FLAT $\nabla 0.05/100$	GENERAL SURFACE FINISH Ra $\sqrt{3.2}$

REVISION CONTROL	

WEIGHT:	12.93Kg
MATERIAL:	Malleable Cast Iron
SURFACE TREATMENT:	

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DRAWN TO AS 1100 DO NOT SCALE FROM SHEET	DRAWING No: <b>50201863</b>	REV: <b>1</b>
SHEET: <b>A3</b>	PAGE: <b>1/1</b>	SCALE UNO: <b>1:5</b>
DRAFTED DATE: <b>28/02/2019</b>	DRAFTED BY:	