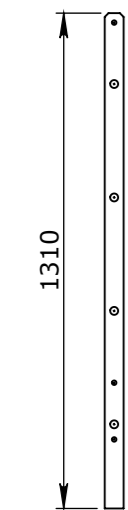


FABRICATION NOTE:

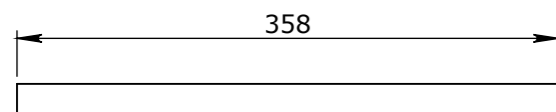
1. REFER TO TOLERANCES - FABRICATION UNO
2. WELDS TO COMPLY WITH AS 1554-1
3. 3mm CONTINUOUS FILLET WELDS UNO
4. ALL SHEET & PLATE PROFILES TO BE MACHINE CUT FROM .DXF FILES, SOME DIMENSIONS OMITTED
5. REMOVE ALL BURRS & SHARP EDGES
6. * DENOTES FORMED/ROLLED PROFILES
7. MATERIAL CERTIFICATE TO BE SUPPLIED

| WELDMENT CUT LIST | | | | |
|-------------------|------|---------------|--------|-------|
| ITEM NO. | QTY. | DESCRIPTION | LENGTH | PLATE |
| 1 | 2 | 50 x 10 PL | 1310 | 10 |
| 2 | 4 | Ø20RB OR IM20 | 358 | |

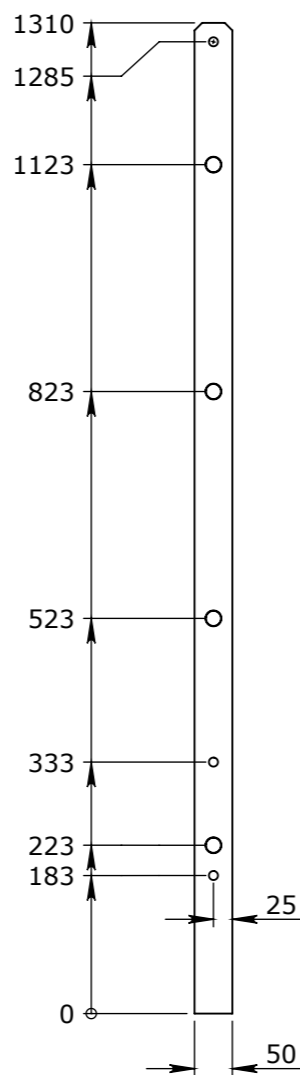
TO BE HOT DIPPED GALVANISED



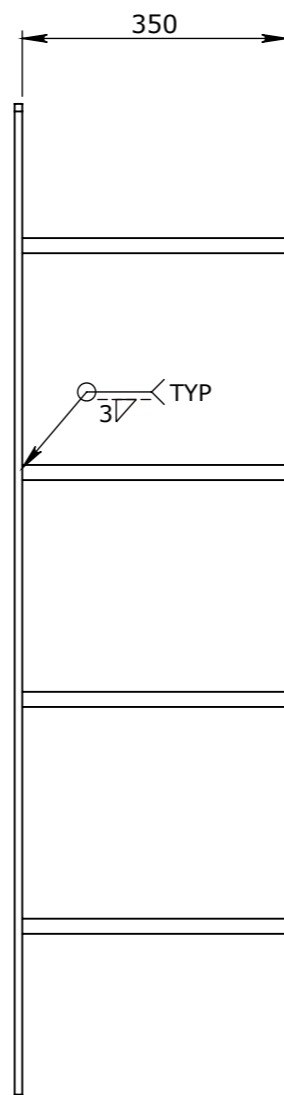
1 ITEM
SCALE 1:20



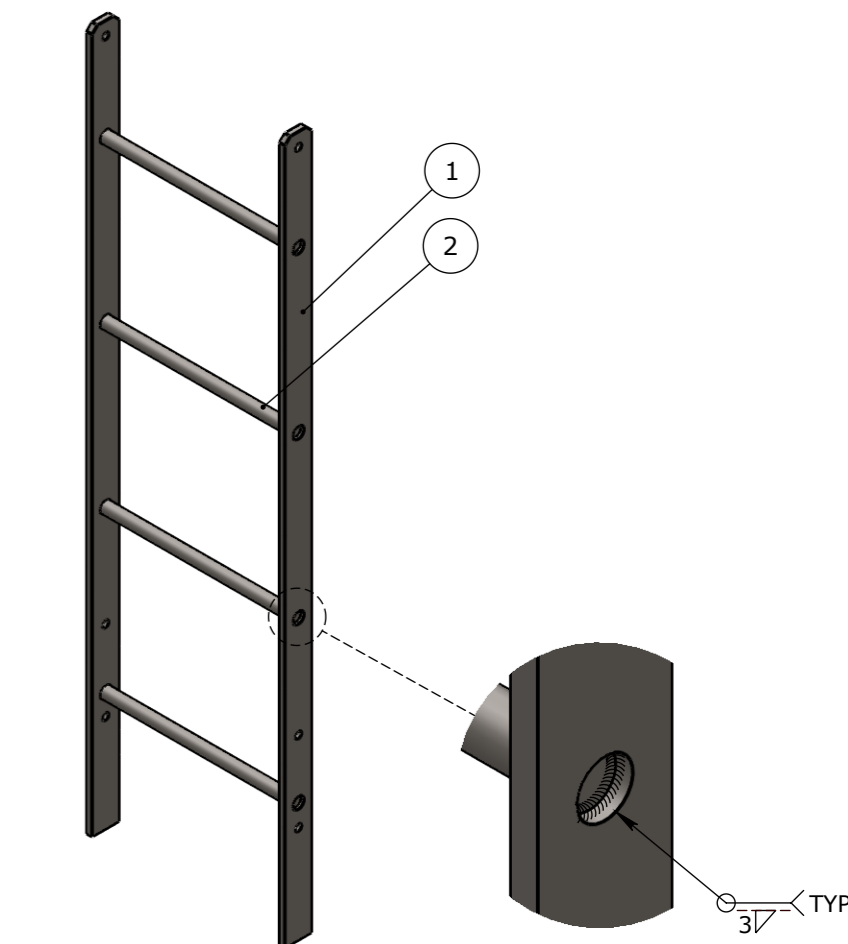
2 ITEM
SCALE 1:5



END VIEW



ELEVATION VIEW



ISOMETRIC VIEW

DETAIL A
SCALE 1:2

- TOLERANCE NOTES:**
1. CONCRETE TOLERANCES TO BE INCONJUNCTION / ACCORDANCE WITH AS3600 - CONCRETE STRUCTURES
 2. WHEN A BROOME FINISH IS REQUIRED THE GENERAL TOLERANCE SUPERCEEDS THE FLATNESS TOLERANCE
 3. WALL THICKNESS - DIMENSION AS NOTED IS MINIMUM THICKNESS ONLY
 4. CONCRETE GRADE - 40MPA UNLESS NOTED OTHERWISE
 5. DIMENSIONS ARE NOT INCLUSIVE OF SEALANTS OF JOINTS
 6. SURFACE FINISH - CLASS 4 (AS3610.1)

| Rev | DESCRIPTION | DATE | BY | APPROVED |
|-----|-------------|------|----|----------|
| 3 | | | | |
| 2 | | | | |
| 1 | | | | |

| GENERAL TOLERANCES | | REVISION CONTROL | |
|--------------------|--------------|--------------------------------------|-----------------------------------------|
| NOMINAL: | UP TO 1000mm | 1M AND ABOVE | FLATNESS: (NOT INCLUDING BROOME FINISH) |
| TOLERANCE: | ±5mm | 1mm IN 200mm UP TO A MAXIMUM OF 20mm | ±4mm PER 1M WIDTH IN 1M LENGTH |

| | |
|------------------|------------|
| CHK / APPR: | PA |
| DATE: | 05/05/2017 |
| RPEQ DOCUMENT #: | |
| WEIGHT: | 13.53Kg |
| MATERIAL: | MS GR-250 |

HEAD OFFICE:
CARNGHAM ROAD
BALLARAT, VIC 3351
(03) 5335 8741

ENGINEERING & DEVELOPMENT:
2 STRADBROKE STREET
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| | |
|------------------|-------------------------|
| DRAFTED DATE: | 2/05/2017 |
| DRAFTED BY: | |
| DATE LAST SAVED: | 15/12/2021 |
| LAST SAVED BY: | nbradic |
| DRAWN TO AS 1100 | DO NOT SCALE FROM SHEET |

| | | | |
|---------------------------|--------------------------------------------------|------------|-------|
| PROJECT: | CUBIS SYSTEMS CATALOGUE ITEMS GMS LADDER, ULTIMA | | |
| NAME: | WELDMENT, UPPER LADDER | | |
| DRAWING No: | 50201321-02 | REV | A |
| PROJECT / CATALOGUE CODE: | RC5001 | PAGE: | 1 / 1 |
| SHEET: | A3 | SCALE UNO: | 1:10 |