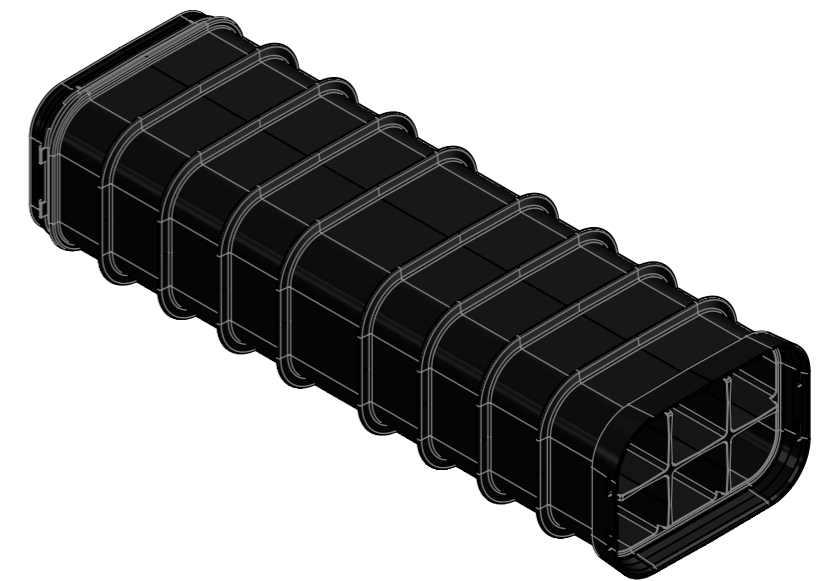
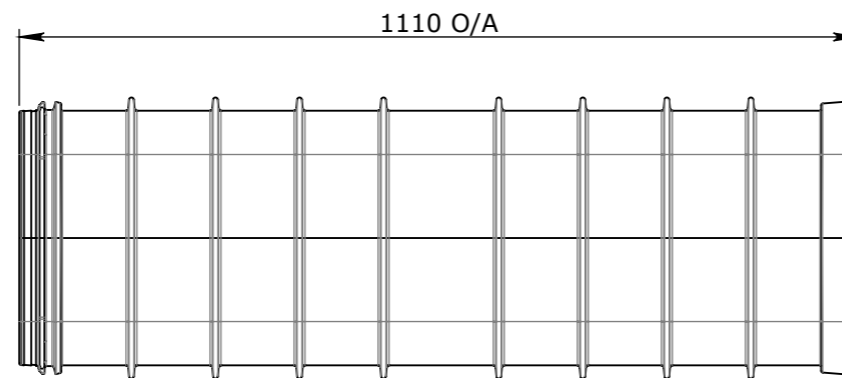


FABRICATION NOTE:

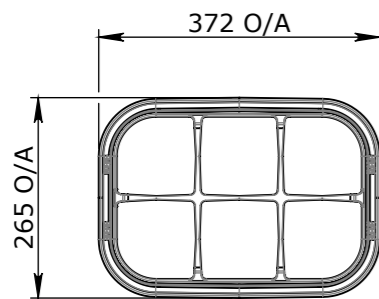
1. REFER TO TOLERANCES - FABRICATION UNO
2. WELDS TO COMPLY WITH AS 1554-1
3. 5mm CONTINUOUS FILLET WELDS UNO
4. ALL SHEET & PLATE PROFILES TO BE MACHINE CUT FROM .DXF FILES, SOME DIMENSIONS OMITTED
5. REMOVE ALL BURRS & SHARP EDGES
6. * DENOTES FORMED/ROLLED PROFILES
7. MATERIAL CERTIFICATE TO BE SUPPLIED



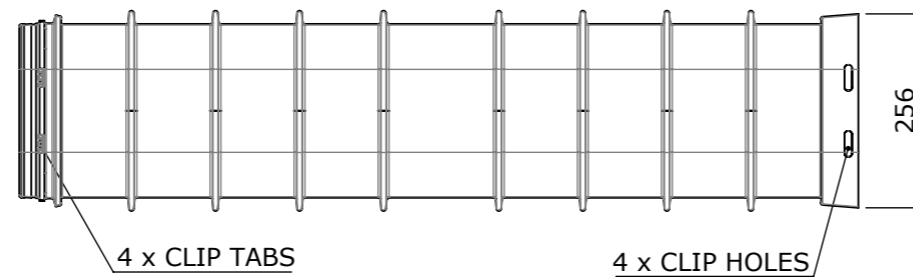
ISOMETRIC VIEW



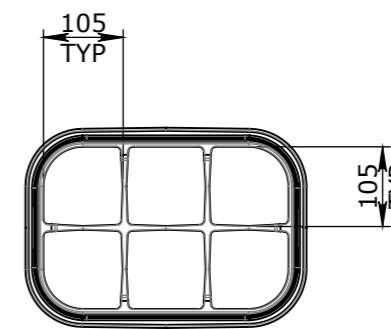
PLAN VIEW



LEFT END VIEW



ELEVATION VIEW



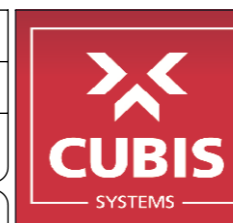
RIGHT END VIEW

UNCONTROLLED DOCUMENT WHEN PRINTED

1. MATERIAL SPECIFICATIONS UNO
SECTIONS & FLATS - AS 3679 - GR 300+
PLATES AS 3678 - GR 250
SHS AS 1163 - GR 350
2. WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE:	BY:	ECO#:

CHK / APPR:	
DATE:	
RPEQ DOCUMENT #:	



HEAD OFFICE:
CARNINGHAM ROAD
BALLARAT, VIC 3351
(03) 5335 8741

ENGINEERING & DEVELOPMENT:
2 STRADBROKE STREET
HEATHWOOD, QLD 4110
(07) 3714 0444

PROJECT DESCRIPTION: CUBIS SYSTEMS AUSTRALIA CATALOGUE PRODUCTS
DRAWING NAME: MULTIduct™ UNIT 6 WAY

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR ∠ X.X±0°30'
TOL	±1.0	±2.0	±5.0	∠ X ± 1°

TOLERANCES - FABRICATION		
LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ 0.05 TIR
LINEAR X.X ± 0.1	FACES PARALLEL // 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°
LINEAR X. ± 0.25	FACES FLAT ▱ 0.05/100	GENERAL SURFACE FINISH Ra 3.2

REVISION CONTROL		

WEIGHT:	13.74Kg
MATERIAL:	BVCI HDPE (Plastic)
SURFACE TREATMENT:	

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DRAWN TO AS 1100 DO NOT SCALE FROM SHEET	DRAWING No: 50201238	REV: A
SHEET: A3	PAGE: 1/1	SCALE UNO: 1:10
DRAFTED DATE: 13/12/2019	DRAFTED BY: Y.J.SHAN	