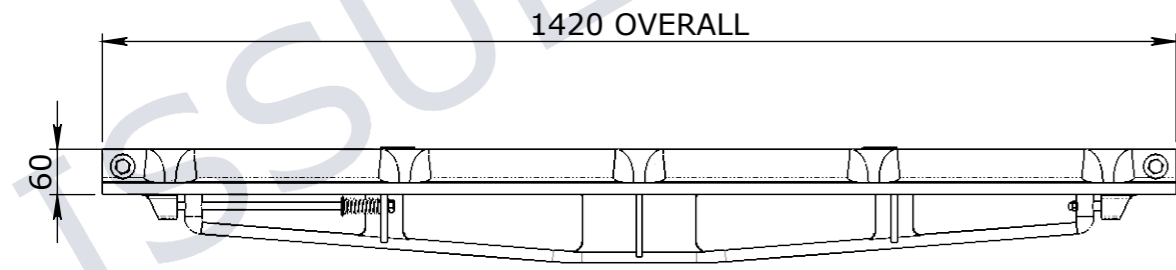
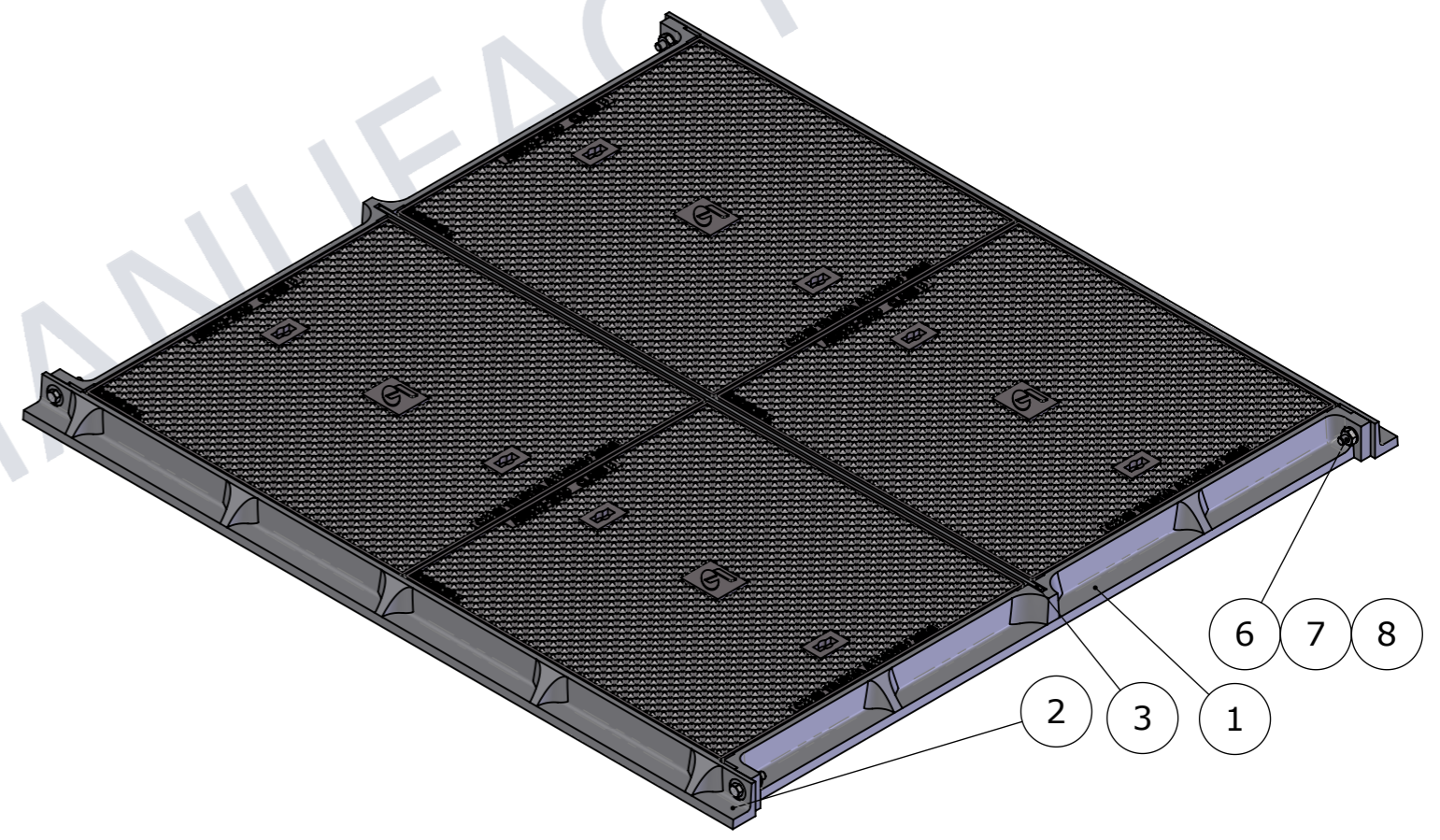


PLAN VIEW
LIDS REMOVED FOR CLARITY

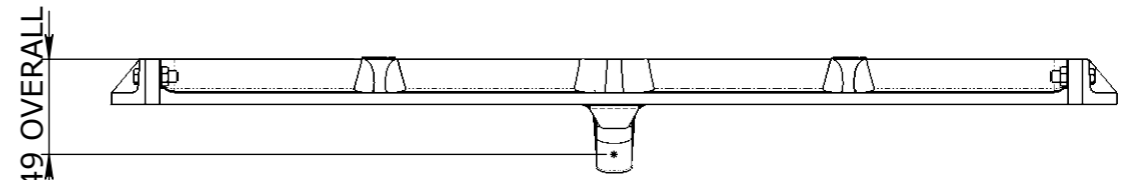


ELEVATION VIEW

BILL OF MATERIALS - 50201032			
ITEM #	QTY.	PART #	EPICORE DESCRIPTION
1	2	50201033	MANHOLE SIDE MEMBER 1240mm
2	2	50201034	MANHOLE END MEMBER LOCKABLE 1417mm
3	1	50201035	MANHOLE CROSS BAR LOCKABLE 1326mm
4	4	50201058	AX S™ MANHOLE COVER CAST IRON 636x608
5	16	15CIACC-01	RUBBER STOP
6	4	50201075	BOLT HEX GALVANISED M12x50 CLASS 4.6
7	4	50201038	WASHER FLAT GALVANISED M12
8	4	50201076	NUT PLAIN GALVANISED M12



ISOMETRIC VIEW



END VIEW

UNCONTROLLED DOCUMENT WHEN PRINTED

- MATERIAL SPECIFICATIONS UNO SECTIONS & FLATS - AS 3679 - GR 300+ PLATES AS 3678 - GR 250 SHS AS 1163 - GR 350
- WELDING TO COMPLY TO AS 1554.1 UNO

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR $\angle X.X \pm 0^\circ 30'$
TOL	± 1.0	± 2.0	± 5.0	$\angle X \pm 1^\circ$

TOLERANCES - FABRICATION		
LINEAR X.XX ± 0.02	FACES SQUARE $\perp 0.05/100$	ANGULAR $\angle X.X \pm 0^\circ 30'$ DIA. CONC WITHIN $\odot 0.05$ TIR
LINEAR X.X ± 0.1	FACES PARALLEL $\parallel 0.05/100$	ANGULAR $\angle X \pm 1^\circ$ EDGES CHAMFERED 1.0 x 45°
LINEAR X. ± 0.25	FACES FLAT $\nabla 0.05/100$	GENERAL SURFACE FINISH Ra 3.2

REVISION CONTROL			
Rev	DESCRIPTION	DATE:	BY:

CHK / APPR:	CHANAKA ABEYSINGHE
DATE:	
RPEQ DOCUMENT #:	
WEIGHT:	236.75Kg
MATERIAL:	ERROR! MATERIAL
SURFACE TREATMENT:	



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2 STRADBROKE STREET
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(07) 3714 0444

PROJECT DESCRIPTION:				
CUBIS SYSTEMS AUSTRALIA CATALOGUE PRODUCTS				
DRAWING NAME: ASSEMBLY MANHOLE FRAME AND COVER 4 PART				
DRAWN TO AS 1100 DO NOT SCALE FROM SHEET	DRAWING No:	50201032	REV:	0
SHEET: A3	PAGE: 1/1	SCALE UNO: ERROR	DRAFTED DATE: 25/06/2018	DRAFTED BY: M.ODUCAYEN

!:-SW-View