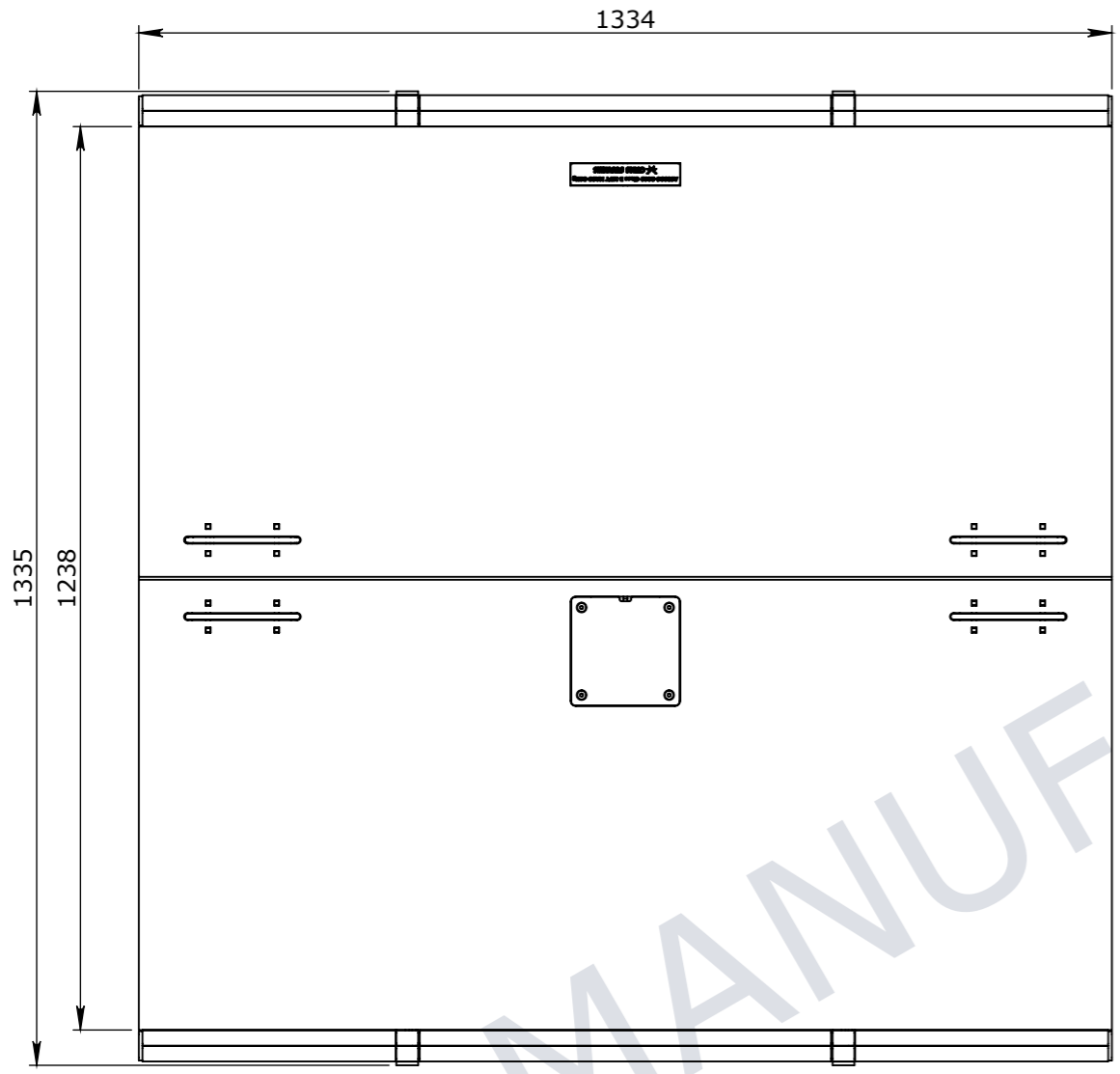
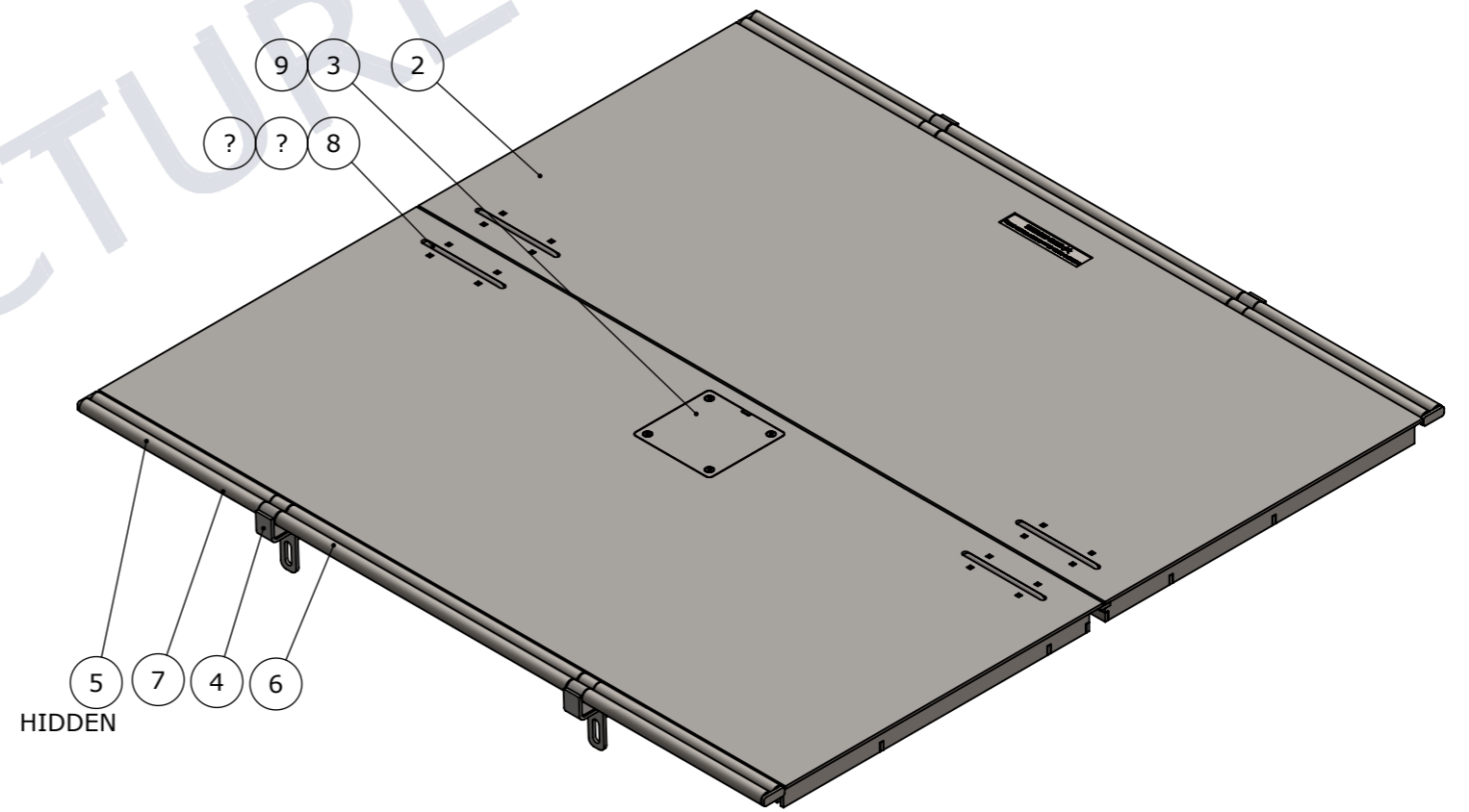


BILL OF MATERIALS - 50201852

ITEM #	QTY.	PART #	DESCRIPTION
1	1	50201852	WELDMENT, COVER 1
2	1	50201852	WELDMENT, COVER 2
3	1	50201852	LOCK BOX COVER
4	4	50202603	HINGE QR STYLE
5	4	50201852	PIVOT PIN
6	2	50201852	PIVOT TUBE
7	4	50201852	OUTER PIVOT TUBE
8	4	50202604	HANDLE COVER LIFTING
9	4	50201852	AX S™ COVER GMS TO SUIT 1200x1200 OPENING CLASS C
10	8		WASHER FLAT ZP M8
11	8		NYLOCK NUT ZP - M8



PLAN VIEW



ISOMETRIC VIEW

UNCONTROLLED DOCUMENT WHEN PRINTED

- MATERIAL SPECIFICATIONS UNO SECTIONS & FLATS - AS 3679 - GR 300+ PLATES AS 3678 - GR 250 SHS AS 1163 - GR 350
- WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE:	BY:	ECO#:

CHK / APPR:	CA
DATE:	
RPEQ DOCUMENT #:	

HEAD OFFICE:
CARNINGHAM ROAD
BALLARAT, VIC 3351
(03) 5335 8741

ENGINEERING & DEVELOPMENT:
2 STRADBROKE STREET
HEATHWOOD, QLD 4110
(07) 3714 0444

PROJECT DESCRIPTION:	CUBIS SYSTEMS AUSTRALIA CATALOGUE PRODUCTS
DRAWING NAME:	1200x1200 GMS COVER, ASSEMBLY

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR ∠ X.X±0°30'
TOL	±1.0	±2.0	±5.0	∠ X ± 1°

TOLERANCES - FABRICATION		
LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ0.05 TIR
LINEAR X.X ± 0.1	FACES PARALLEL// 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°
LINEAR X. ± 0.25	FACES FLAT ▱ 0.05/100	GENERAL SURFACE FINISH Ra ^{3.2} √

REVISION CONTROL	

WEIGHT:	131.90Kg
MATERIAL:	
SURFACE TREATMENT:	

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DRAWN TO AS 1100 DO NOT SCALE FROM SHEET	DRAWING No: 50201852	REV: 0
SHEET: A3	PAGE: 1/1	SCALE UNO: 1:10
DRAFTED DATE: 2/03/2016	DRAFTED BY:	