





## UNCONTROLLED DOCUMENT WHEN PRINTED

SECTI PLATE SHS	ONS & F S	AS 1163	5 3679 - 0 3 - GR 25 3 - GR 35	GR 300+ 0 50							NGHE, CHANAKA		HEAD OFFICE CARNGHAM ROAD BALLARAT, VIC 3351 (03) 5335 8741
2. WELDING TO COMPLY TO AS 1554.1 UNO					Rev DESCRIPTION			DATE:	BY:	ECO#:	RPEQ DOCUMENT #:		ENGINEERING & DEVELOPMENT: 2 STRADBROKE STREET
GENERAL TOLERANCES					TOLERANCES - FABRICATION			ROL					HEATHWOOD, QLD 4110
NOMINAL	NOMINAL UP TO 150 ABOVE SIZE 150 UP TO 500		ABOVE	ANGULAR	LINEAR X.XX ± 0.02	FACES SQUARE $\perp$ 0.05/100	ANGULAR X.X ± 0°30'DIA. CONC WITHIN 0.05 TIR				(WEIGHT: 44.99Kg	313121413	(07) 3714 0444
			∠X.X±0°30'	LINEAR X.X ± 0.1	FACES PARALLEL// 0.05/100	± 1° EDGES CHAMFERED 1.0 x 45°				THE INFORMATION DISCLOSED IN TH NOT WITHOUT THE EXPRESS CONSEN	DOCUMENT IS CONFIDENTIAL AND IS OF CUBIS SYSTEMS AUSTRALIA TO BE		
TOL	±1.0	$0  \pm 2.0  \pm 5.0  \angle X \ \pm 1^{\circ}$		LINEAR X. ± 0.25	5 FACES FLAT 0.05/100 GEN		GENERAL SURFACE FINISH $Ra \bigtriangledown^{32'}$			SURFACE TREATMENT:	COPIED, REPRODUCED, OR GIVEN TO THAT ALL COPYRIGHT, DESIGNS AND	ANY OTHER PARTY IN ANY FORM AND PATENTS VEST IN CUBIS SYSTEMS AUS.	

