

1. MATERIAL SPECIFICATIONS UNO
SECTIONS & FLATS - AS 3679 - GR 300+
PLATES AS 3678 - GR 250
SHS AS 1163 - GR 350
2. WELDING TO COMPLY TO AS 1554.1 UNO

| GENERAL TOLERANCES |              |                              |              |                       |
|--------------------|--------------|------------------------------|--------------|-----------------------|
| NOMINAL<br>SIZE    | UP TO<br>150 | ABOVE<br>150<br>UP TO<br>500 | ABOVE<br>500 | ANGULAR<br>∠X.X±0°30' |
| TOL                | ±1.0         | ±2.0                         | ±5.0         | ∠ X ± 1°              |
|                    |              |                              |              |                       |

LINEAR X.X ± 0.1

Rev DESCRIPTION DATE: REVISION CONTROL ANGULAR $\angle$  X.X ± 0°30'DIA. CONC WITHIN $\bigcirc$ 0.05 TIR FACES SQUARE  $\perp$  0.05/100

FACES PARALLEL// 0.05/100

FACES FLAT / 0.05/100

ANGULAR X ± 1° EDGES CHAMFERED 1.0 x 45°

GENERAL SURFACE FINISH

CHK / APPR: RPEQ DOCUMENT #:

0.37Kg



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COREFLUTE 3mm

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GASKET P2

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