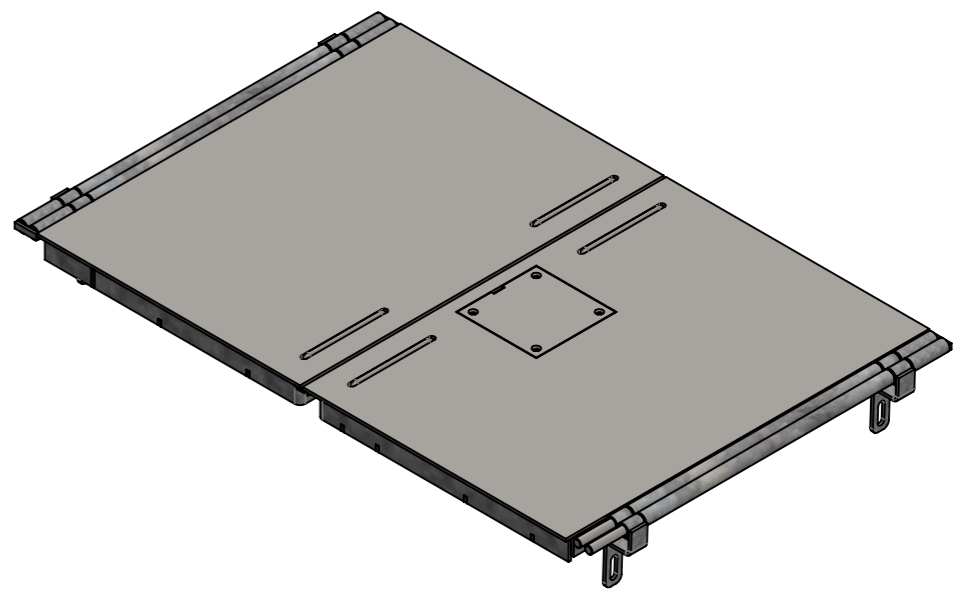
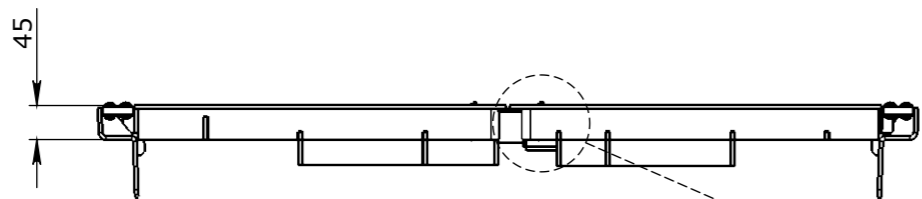


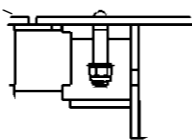
PLAN VIEW



ISOMETRIC VIEW  
ITEM 4 REMOVED FOR CLARITY



ELEVATION VIEW



DETAIL A  
SCALE 1:5  
SIDEWALL REMOVED FOR CLARITY

UNCONTROLLED DOCUMENT WHEN PRINTED

<p>1. MATERIAL SPECIFICATIONS UNO SECTIONS &amp; FLATS - AS 3679 - GR 300+ PLATES AS 3678 - GR 250 SHS AS 1163 - GR 350</p> <p>2. WELDING TO COMPLY TO AS 1554.1 UNO</p>				<p>CHK / APPR: <b>CHANAKA ABEYSINGHE</b></p> <p>DATE:</p>			<p>HEAD OFFICE: CARNINGHAM ROAD BALLARAT, VIC 3351 (03) 5335 8741</p>		<p>PROJECT DESCRIPTION: <b>CUBIS SYSTEMS AUSTRALIA CATALOGUE PRODUCTS</b></p>																								
<p>Rev DESCRIPTION DATE BY ECO#</p>				<p>RPEQ DOCUMENT #:</p>			<p>ENGINEERING &amp; DEVELOPMENT: 2 STRADBROKE STREET HEATHWOOD, QLD 4110 (07) 3714 0444</p>		<p>DRAWING NAME:</p>																								
<p>GENERAL TOLERANCES</p> <table border="1"> <tr> <th>NOMINAL SIZE</th> <th>UP TO 150</th> <th>ABOVE 150 UP TO 500</th> <th>ABOVE 500</th> <th>ANGULAR</th> </tr> <tr> <td>TOL</td> <td>±1.0</td> <td>±2.0</td> <td>±5.0</td> <td>∠ X.X ± 0°30'</td> </tr> </table>				NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR	TOL	±1.0	±2.0	±5.0	∠ X.X ± 0°30'	<p>TOLERANCES - FABRICATION</p> <table border="1"> <tr> <td>LINEAR X.XX ± 0.02</td> <td>FACES SQUARE ⊥ 0.05/100</td> <td>ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ 0.05 TIR</td> </tr> <tr> <td>LINEAR X.X ± 0.1</td> <td>FACES PARALLEL // 0.05/100</td> <td>ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°</td> </tr> <tr> <td>LINEAR X. ± 0.25</td> <td>FACES FLAT ▱ 0.05/100</td> <td>GENERAL SURFACE FINISH Ra <sup>3.2</sup> √</td> </tr> </table>			LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ 0.05 TIR	LINEAR X.X ± 0.1	FACES PARALLEL // 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°	LINEAR X. ± 0.25	FACES FLAT ▱ 0.05/100	GENERAL SURFACE FINISH Ra <sup>3.2</sup> √	<p>REVISION CONTROL</p>			<p>WEIGHT: <b>57Kg</b></p>		<p>DRAWING No: <b>50201230</b></p>		
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<p>MATERIAL:</p>				<p>SURFACE TREATMENT:</p>			<p>THE INFORMATION DISCLOSED IN THIS DOCUMENT IS CONFIDENTIAL AND IS NOT WITHOUT THE EXPRESS CONSENT OF CUBIS SYSTEMS AUSTRALIA TO BE COPIED, REPRODUCED, OR GIVEN TO ANY OTHER PARTY IN ANY FORM AND THAT ALL COPYRIGHT, DESIGNS AND PATENTS VEST IN CUBIS SYSTEMS AUS.</p>		<p>DRAWN TO AS 1100 DO NOT SCALE FROM SHEET</p>		<p>REV: <b>OB</b></p>																						
<p>SHEET: <b>A3</b></p>				<p>PAGE: <b>1/1</b></p>		<p>SCALE UNO: <b>1:10</b></p>		<p>DRAFTED DATE: <b>15/05/2018</b></p>		<p>DRAFTED BY:</p>																							