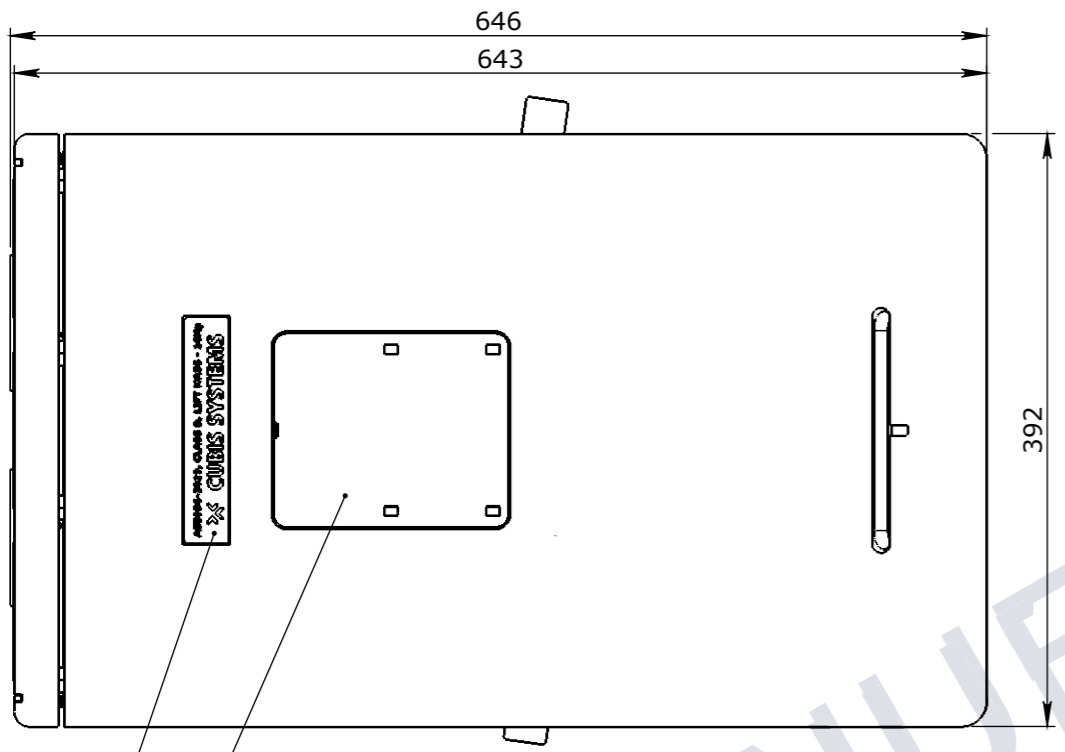
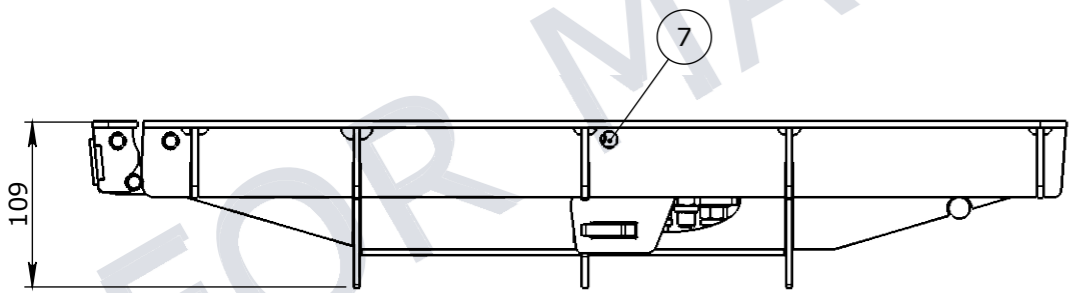


**C5 PIT WITH SL1 COVER**  
FOR CLARITY  
SCALE 1:20

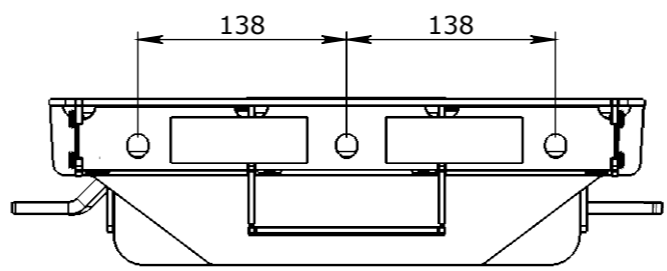
BILL OF MATERIALS - 50201227			
ITEM #	QTY.	PART #	EPICORE DESCRIPTION
1	1	50201227-01	AX S™ SCEC SL1 C5 COVER LID WELDMENT
2	1	50201227-02	AX S™ SCEC SL1 C5 HINGE WELDMENT
3	3	50201227-03	AX S™ SCEC SL1 C5 HINGE PIVOT PIN
4	1	50201227-04	AX S™ SCEC SL1 C5 LOCKING ARM 1
5	1	50201227-05	AX S™ SCEC SL1 C5 LOCKING ARM 2
6	1	1935301	PLATE ROTATING SCEC SL1
7	1	1935302	PIN HATCH PIVOT SCEC SL1
8	2	1935303	SPRING HATCH SCEC SL1
9	4	1935304	SCEC LIDS CAST HINGE
10	1	1935305	WELDMENT HATCH SCEC SL1
11	1	1935306	HANDLE SCEC
12	3		BOLT HEX ZP M10x35 CLASS 4.6
13	2		WASHER FLAT ZP M8
14	6		WASHER FLAT ZP M10
15	2		NYLOCK NUT ZP - M8
16	3		NYLOCK NUT ZP - M10
17	1	50201227-06	SL1 -C5 - GMS NAME PLATE



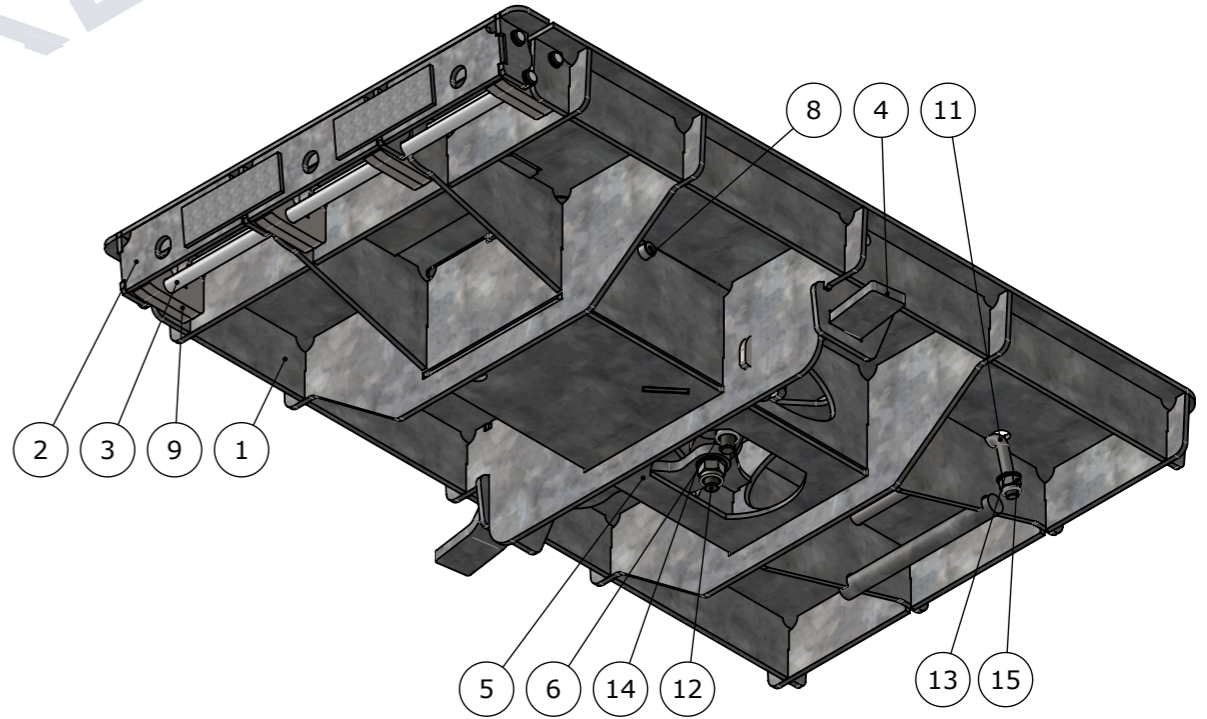
PLAN VIEW



ELEVATION VIEW



END VIEW



ISOMETRIC VIEW  
UNDERSIDE VIEW SHOWN FOR CLARITY

UNCONTROLLED DOCUMENT WHEN PRINTED

- 1. MATERIAL SPECIFICATIONS UNO SECTIONS & FLATS - AS 3679 - GR 300+ PLATES AS 3678 - GR 250 SHS AS 1163 - GR 350
- 2. WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE:	BY:	ECO#:

CHK / APPR:	CA
DATE:	
RPEQ DOCUMENT #:	



HEAD OFFICE:  
CARNINGHAM ROAD  
BALLARAT, VIC 3351  
(03) 5335 8741

ENGINEERING & DEVELOPMENT:  
2 STRADBROKE STREET  
HEATHWOOD, QLD 4110  
(07) 3714 0444

PROJECT DESCRIPTION:  
**CUBIS SYSTEMS AUSTRALIA  
CATALOGUE PRODUCTS**

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR
TOL	±1.0	±2.0	±5.0	∠ X.X ± 0°30'

TOLERANCES - FABRICATION		
LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ0.05 TIR
LINEAR X.X ± 0.1	FACES PARALLEL// 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°
LINEAR X. ± 0.25	FACES FLAT ▽ 0.05/100	GENERAL SURFACE FINISH Ra 3.2

REVISION CONTROL	

WEIGHT:	21Kg
MATERIAL:	
SURFACE TREATMENT:	

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DRAWING NAME:		DRAWING No: <b>50201227</b>		REV: <b>0</b>
SHEET: <b>A3</b>	PAGE: <b>1/1</b>	SCALE UNO: <b>1:5</b>	DRAFTED DATE: <b>10/12/2018</b>	DRAFTED BY: