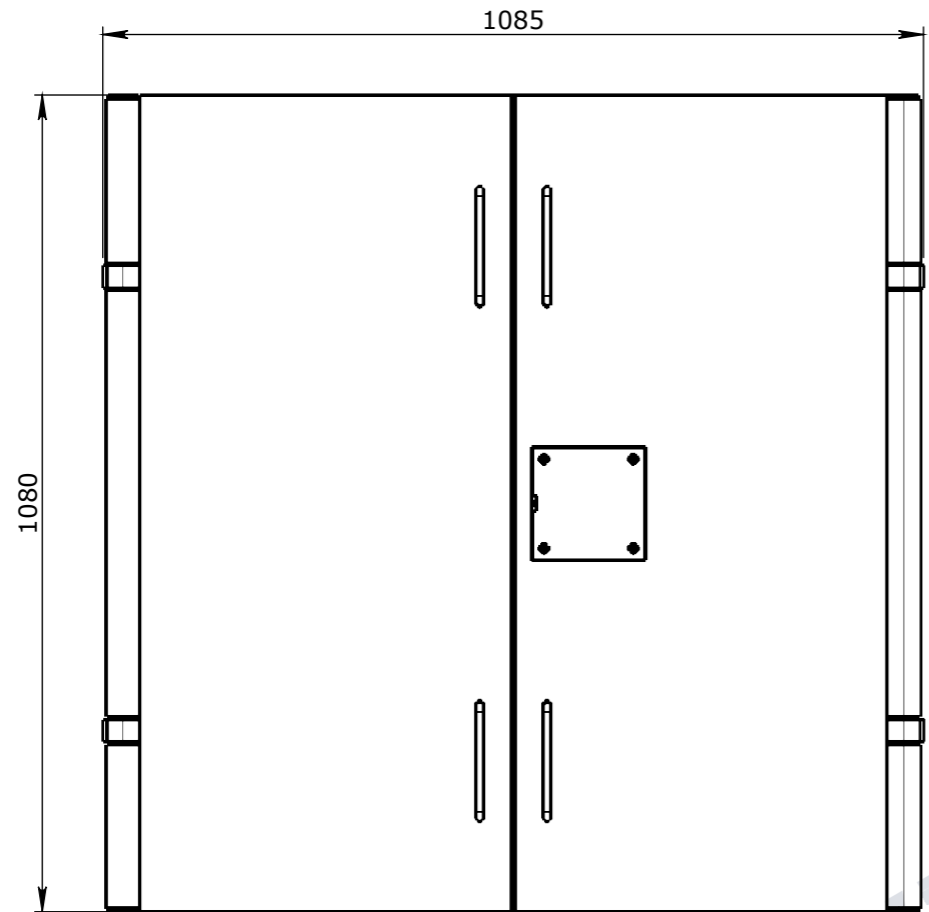
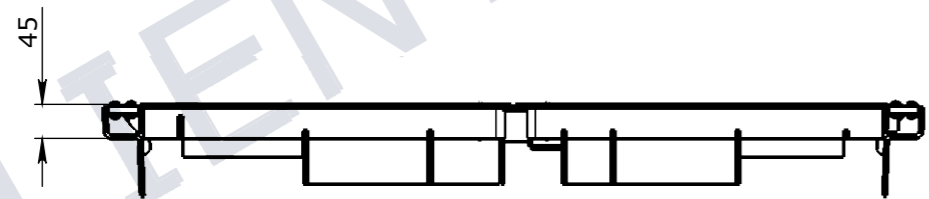


BILL OF MATERIALS - 50201205

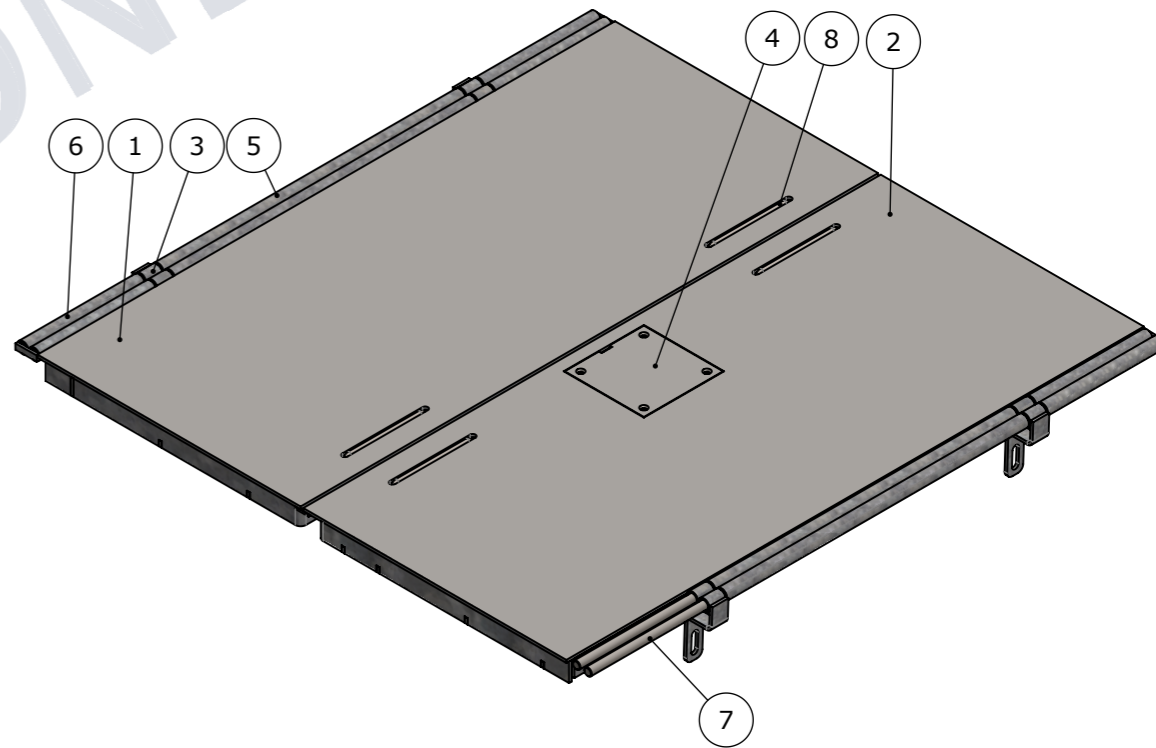
ITEM #	QTY.	PART #	EPICORE DESCRIPTION
1	1	50201205-01	AX S™ COVER GMS TO SUIT 1000x1000 OPENING CLASS C - COVER 1
2	1	50201205-02	AX S™ COVER GMS TO SUIT 1000x1000 OPENING CLASS C - COVER 2
3	4	50201205-03	AX S™ COVER GMS TO SUIT 1000x1000 OPENING CLASS C - HINGE
4	1	50201205-04	AX S™ COVER GMS TO SUIT 1000x1000 OPENING CLASS C - CAP
5	2	50201205-05	AX S™ COVER GMS TO SUIT 1000x1000 OPENING CLASS C - INNER HINGE
6	4	50201205-06	AX S™ COVER GMS TO SUIT 1000x1000 OPENING CLASS C - OUTER HINGE
7	4	50201205-07	AX S™ COVER GMS TO SUIT 1000x1000 OPENING CLASS C - HINGE ROD
8	4	50201205-08	AX S™ COVER GMS TO SUIT 1000x1000 OPENING CLASS C - HANDLE



PLAN VIEW



ELEVATION VIEW



ISOMETRIC VIEW
ITEM 6 REMOVED FOR CLARITY

UNCONTROLLED DOCUMENT WHEN PRINTED

- MATERIAL SPECIFICATIONS UNO SECTIONS & FLATS - AS 3679 - GR 300+ PLATES AS 3678 - GR 250 SHS AS 1163 - GR 350
- WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE:	BY:	ECO#:

CHK / APPR:	
DATE:	15/05/2018
RPEQ DOCUMENT #:	

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CARNINGHAM ROAD
BALLARAT, VIC 3351
(03) 5335 8741

ENGINEERING & DEVELOPMENT:
2 STRADBROKE STREET
HEATHWOOD, QLD 4110
(07) 3714 0444

PROJECT DESCRIPTION:
CUBIS SYSTEMS AUSTRALIA CATALOGUE PRODUCTS

DRAWING NAME:
AX S™ COVER GMS TO SUIT 1000x1000 OPENING CLASS C

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR
TOL	±1.0	±2.0	±5.0	∠ X.X ± 0°30'

TOLERANCES - FABRICATION		
LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ 0.05 TIR
LINEAR X.X ± 0.1	FACES PARALLEL // 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°
LINEAR X. ± 0.25	FACES FLAT ▱ 0.05/100	GENERAL SURFACE FINISH Ra ^{3.2} √

REVISION CONTROL	

WEIGHT:	94Kg
MATERIAL:	
SURFACE TREATMENT:	

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DRAWN TO AS 1100 DO NOT SCALE FROM SHEET	DRAWING No: 50201205	REV: A
SHEET: A3	PAGE: 1/1	SCALE UNO: 1:10
DRAFTED DATE: 15/05/2018	DRAFTED BY:	