



UNCONTROLLED DOCUMENT WHEN PRINTED

1. MATERIAL SPECIFICATIONS UNO SECTIONS & FLATS - AS 3679 - GR 3 PLATES AS 3678 - GR 250 SHS AS 1163 - GR 350 2. WELDING TO COMPLY TO AS 1554.1

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Rev DESCRIPTION		DATE:	BY:	ECO#:
TOLERANCES - FABRICATION	REVISION CONT	ROL		

	GENERAL TOLERANCES					TOLER	ANC	ES
	NOMINAL	UP TO	ABOVE 150	ABOVE	ANGULAR	LINEAR	x.xx	± (
	SIZE	150	UP TO 500	500	∠X.X±0°30'	LINEAR	X.X	±
	TOL	±1.0	±2.0	±5.0	∠ X ± 1° ∫	LINEAR	X.	±
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	TOLERANCES - FA	ABRICATION	ISION CONTROL
	LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR X.X ± 0°30'DIA. CONC WITHIN 0.05 TIR
30'	LINEAR X.X ± 0.1	FACES PARALLEL// 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°
.)	LINEAR X. ± 0.25	FACES FLAT 0.05/100	GENERAL SURFACE FINISH $Ra^{\frac{3.2}{}}$

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MATERIAL: COREFLUTE 3mm

SURFACE TREATMENT:

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1	PROJECT DESCRIPTION:
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	CATALOGUE PRODUCTS
l	DRAWING NAME:

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