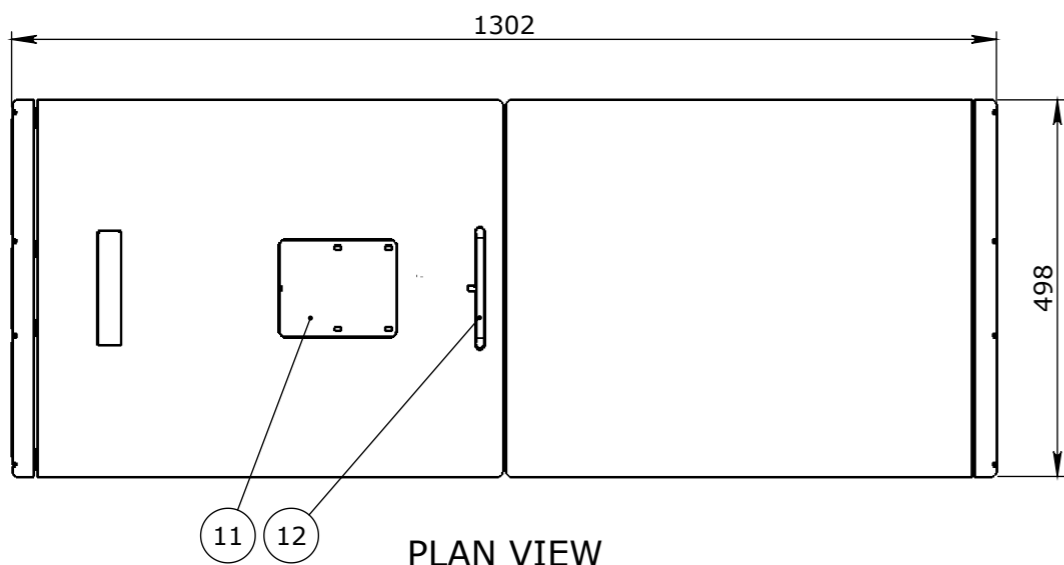
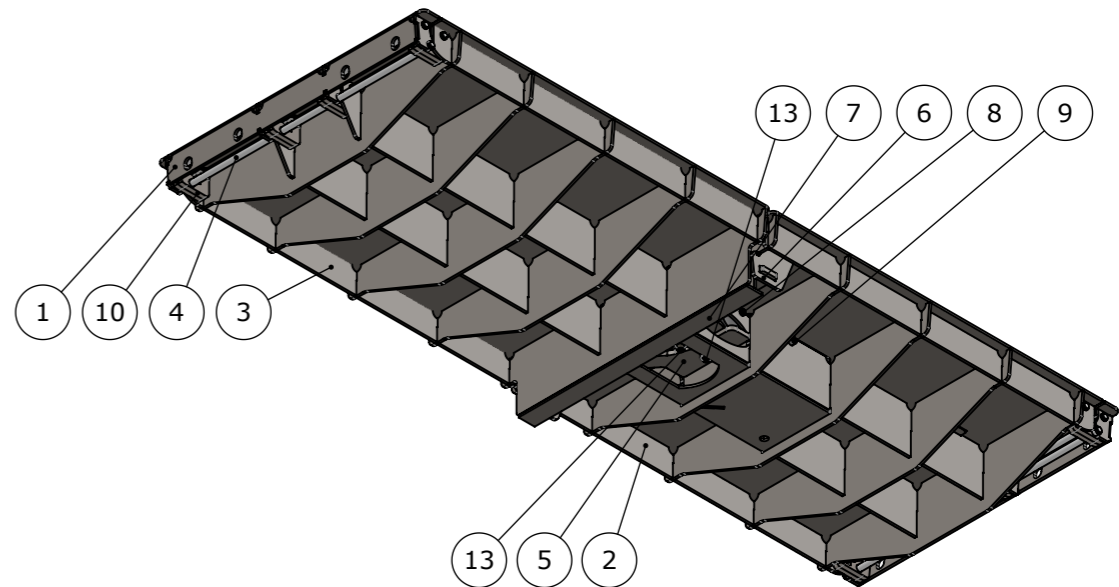


**C2 PIT WITH SL1 COVER**  
FOR CLARITY  
SCALE 1:20

BILL OF MATERIALS			
ITEM No.	QTY.	DRAWING NUMBER	DESCRIPTION
1	2	50201144-01	SCEC SL1 C2, HINGE WELDMENT
2	1	50201144-02	SCEC SL1 C2, LID 1 WELDMENT
3	1	50201144-03	SCEC SL1 C2, LID 2 WELDMENT
4	6	50201144-04	SCEC SL1 C2, HINGE PIVOT PIN
5	1	50201144-05	SCEC SL1 C2, LOCK BAR 1
6	1	50201144-06	SCEC SL1 C2, LOCK BAR 2
7	1	1935301	PLATE ROTATING SCEC SL1
8	1	1935302	PIN HATCH PIVOT SCEC SL1
9	2	1935303	SPRING HATCH SCEC SL1
10	8	1935304	SCEC LIDS CAST HINGE
11	1	1935305	WELDMENT HATCH SCEC SL1
12	1	1935306	HANDLE SCEC
13	3		BOLT HEX ZP M10x30 CLASS 4.6
14	2		WASHER FLAT ZP M8
15	3		WASHER FLAT ZP M10
16	2		NYLOCK NUT ZP - M8
17	3		NYLOCK NUT ZP - M10



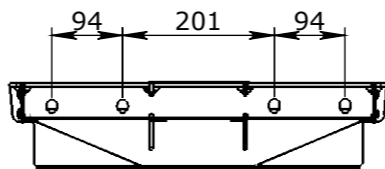
**PLAN VIEW**



**ISOMETRIC VIEW**  
UNDERSIDE VIEW SHOWN FOR CLARITY



**ELEVATION VIEW**



**END VIEW**

UNCONTROLLED DOCUMENT WHEN PRINTED

<p>1. MATERIAL SPECIFICATIONS UNO SECTIONS &amp; FLATS - AS 3679 - GR 300+ PLATES AS 3678 - GR 250 SHS AS 1163 - GR 350</p> <p>2. WELDING TO COMPLY TO AS 1554.1 UNO</p>				<p>CHK / APPR: PA</p> <p>DATE: 02-08-2019</p> <p>RPEQ DOCUMENT #:</p>				<p>HEAD OFFICE: CARNINGHAM ROAD BALLARAT, VIC 3351 (03) 5335 8741</p> <p>ENGINEERING &amp; DEVELOPMENT: 2 STRADBROKE STREET HEATHWOOD, QLD 4110 (07) 3714 0444</p>	<p>PROJECT DESCRIPTION: <b>CUBIS SYSTEMS AUSTRALIA CATALOGUE PRODUCTS</b></p> <p>DRAWING NAME: AX S™ SCEC SL1 C2 COVER GMS</p>																									
<p>Rev DESCRIPTION DATE BY ECO#:</p>				<p>WEIGHT: 50Kg</p> <p>MATERIAL: Material &lt;not specified&gt;</p> <p>SURFACE TREATMENT:</p>					<p>DRAWING No: 50201144</p> <p>DO NOT SCALE FROM SHEET</p>																									
<p>GENERAL TOLERANCES</p> <table border="1"> <tr> <th>NOMINAL SIZE</th> <th>UP TO 150</th> <th>ABOVE 150 UP TO 500</th> <th>ABOVE 500</th> <th>ANGULAR</th> </tr> <tr> <td>TOL</td> <td>±1.0</td> <td>±2.0</td> <td>±5.0</td> <td>∠ X.X ± 0°30'</td> </tr> </table>				NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR	TOL	±1.0	±2.0	±5.0	∠ X.X ± 0°30'	<p>TOLERANCES - FABRICATION</p> <table border="1"> <tr> <td>LINEAR X.XX ± 0.02</td> <td>FACES SQUARE ⊥ 0.05/100</td> <td>ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ 0.05 TIR</td> </tr> <tr> <td>LINEAR X.X ± 0.1</td> <td>FACES PARALLEL // 0.05/100</td> <td>ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°</td> </tr> <tr> <td>LINEAR X. ± 0.25</td> <td>FACES FLAT ▱ 0.05/100</td> <td>GENERAL SURFACE FINISH Ra 3.2</td> </tr> </table>				LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ 0.05 TIR	LINEAR X.X ± 0.1	FACES PARALLEL // 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°	LINEAR X. ± 0.25	FACES FLAT ▱ 0.05/100	GENERAL SURFACE FINISH Ra 3.2	<p>REVISION CONTROL</p>				<p>SHEET: A3 PAGE: 1/1 SCALE UNO: 1:10 DRAFTED DATE: 11/12/2018 DRAFTED BY: P.ADAMS</p>			
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REV: **0A**