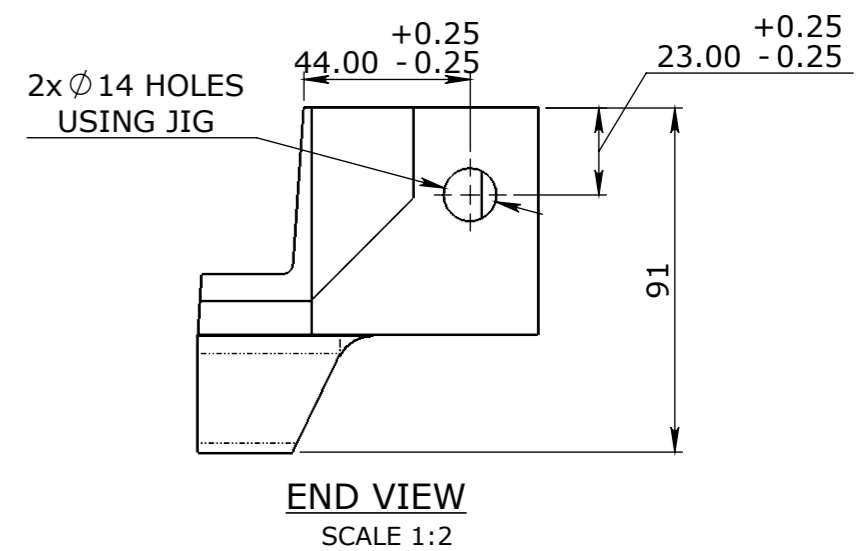
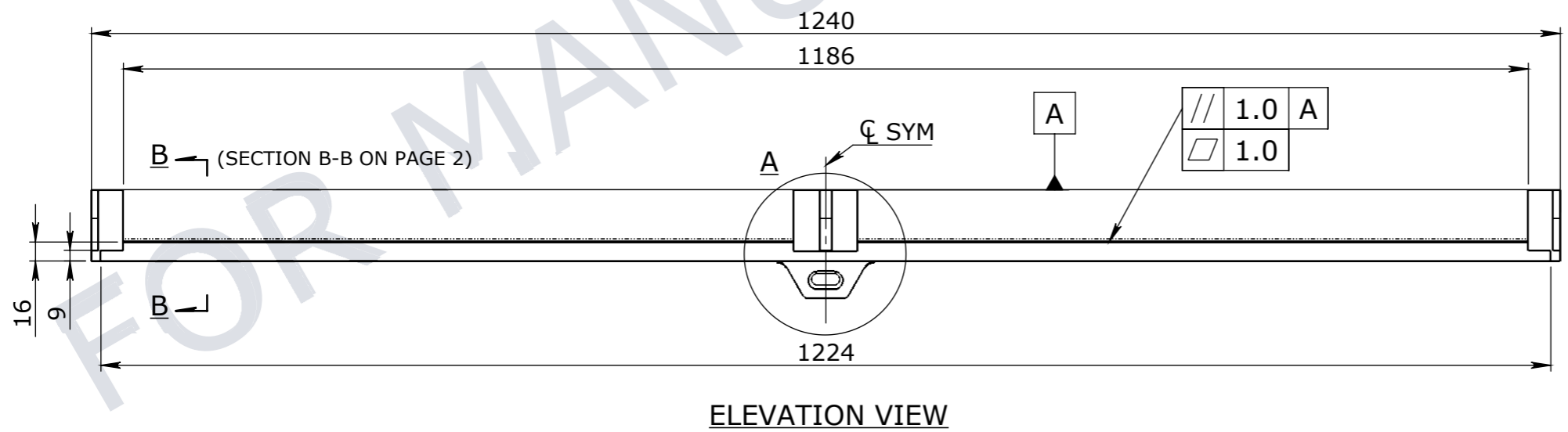
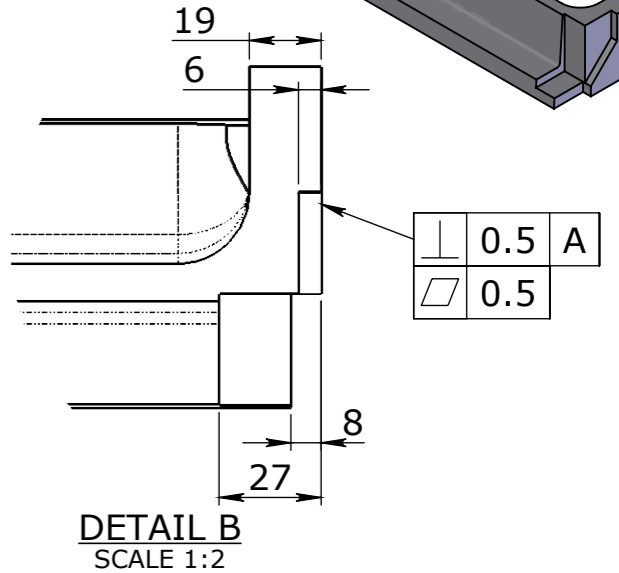
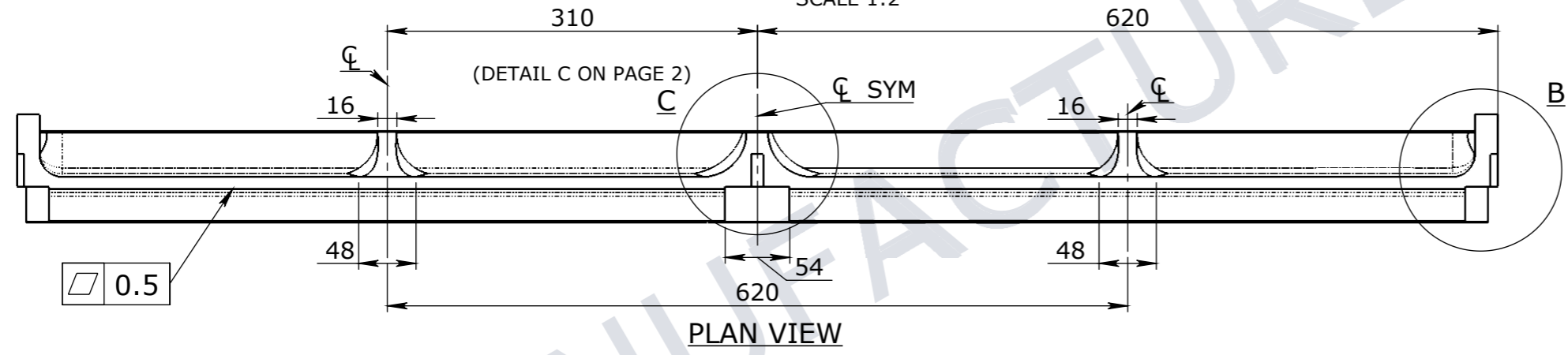
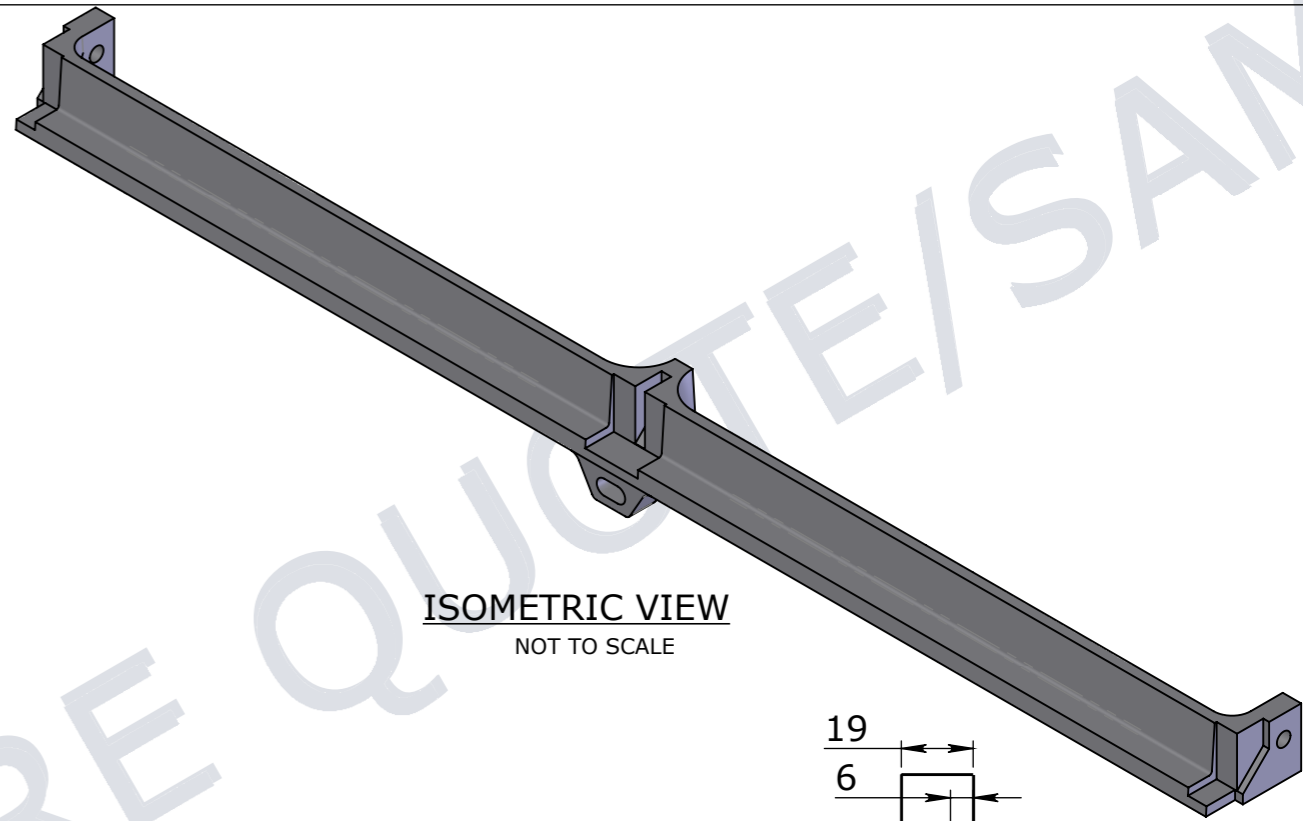
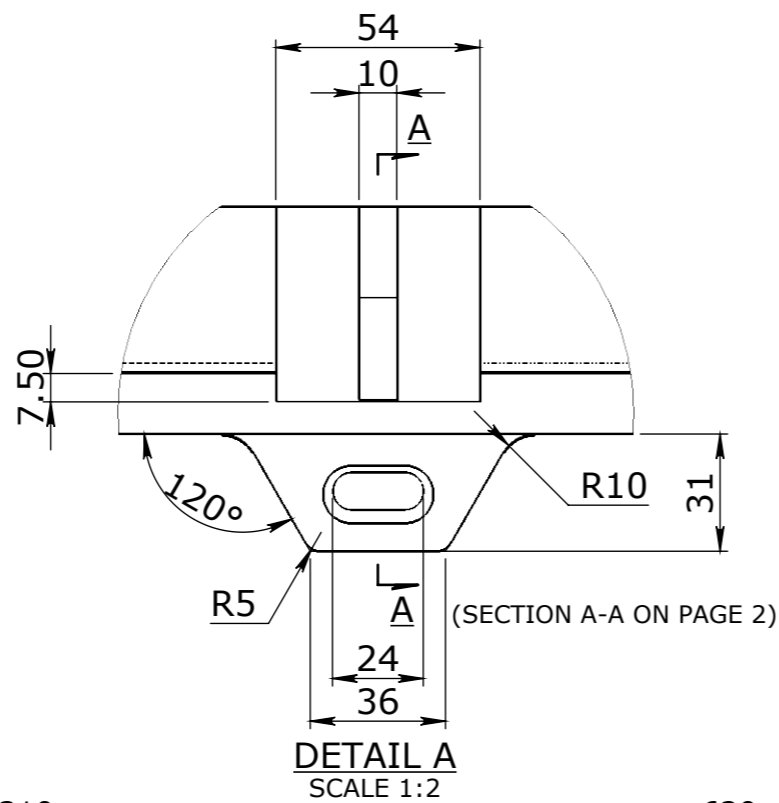


NOTE:

1. REMOVE ALL BURRS AND SHARP EDGES
2. MATERIAL: SG CAST IRON GRADE 500/320/7 TO AS1831
3. CAST SURFACES PAINTED COLOR BLACK USING SOLVENT BASED ACID ETCH SUPER ETCH PRIMER. WATTYLE 239-MCRCF OR EQUIVALENT. SEE WEBSITE: www.wattyl.com.au



UNCONTROLLED DOCUMENT WHEN PRINTED

1. MATERIAL SPECIFICATIONS UNO SECTIONS & FLATS - AS 3679 - GR 300+ PLATES AS 3678 - GR 250 SHS AS 1163 - GR 350
 2. WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE:	BY:	ECO#:

CHK / APPR: **C. ABEYSINGHE**
 DATE: **06/09/2018**
 RPEQ DOCUMENT #:



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 BALLARAT, VIC 3351
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 ENGINEERING & DEVELOPMENT:
 2 STRADBROKE STREET
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PROJECT DESCRIPTION:
CUBIS SYSTEMS AUSTRALIA CATALOGUE PRODUCTS
 DRAWING NAME:
MANHOLE SIDE MEMBER 1240mm

GENERAL TOLERANCES				
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ABOVE 500	ANGULAR ∠ X.X±0°30'
TOL	±1.0	±2.0	±5.0	∠ X ± 1°

TOLERANCES - FABRICATION		
LINEAR X.XX ± 0.02	FACES SQUARE ⊥ 0.05/100	ANGULAR ∠ X.X ± 0°30' DIA. CONC WITHIN Ⓞ0.05 TIR
LINEAR X.X ± 0.1	FACES PARALLEL// 0.05/100	ANGULAR ∠ X ± 1° EDGES CHAMFERED 1.0 x 45°
LINEAR X. ± 0.25	FACES FLAT ▱ 0.05/100	GENERAL SURFACE FINISH Ra $\sqrt{3.2}$

REVISION CONTROL		

WEIGHT: **Kg**
 MATERIAL:
 SURFACE TREATMENT:

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DRAWING INFORMATION				
SHEET: A3	PAGE: 1/2	SCALE UNO: 1:5	DRAFTED DATE: 28/06/2018	DRAFTED BY:
DRAWN TO AS 1100 DO NOT SCALE FROM SHEET			DRAWING No: 50201033	REV: 0